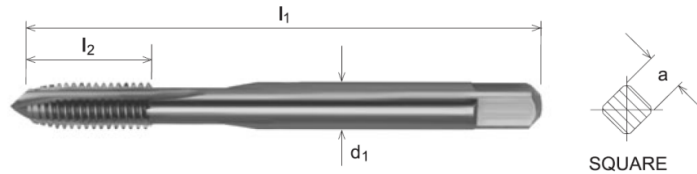


# CAPITAL

## CUTTING TOOLS



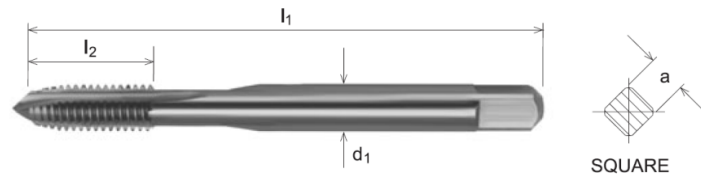
### GUN NOSE TAPS - METRIC COARSE

#### HIGH SPEED STEEL - GROUND THREAD

Code	Size	Pitch	$l_2$	$l_1$	$d_1$	a	\$ ea.
T108-0254	2.5	0.45	11	48	3.15	2.5	34.60
T108-0305	3.0	0.5	11	48	3.15	2.5	13.32
T108-0356	3.5	0.6	13	50	3.55	2.8	13.32
T108-0402	4.0	0.7	13	53	4	3.15	11.12
T108-0457	4.5	0.75	13	53	4.5	3.55	12.86
T108-0508	5.0	0.8	16	58	5	4	10.57
T108-0610	6.0	1.0	19	66	6.3	5	12.77
T108-0710	7.0	1.0	19	66	7.1	5.6	18.18
T108-0812	8.0	1.25	22	72	8	6.3	13.75
T108-0912	9.0	1.25	22	72	9	7.1	16.83
T108-1015	10	1.5	24	80	10	8	18.25
T108-1115	11	1.5	25	85	8	6.3	27.91
T108-1217	12	1.75	29	89	9	7.1	30.27
T108-1420	14	2.0	30	95	11.2	9	39.20
T108-1620	16	2.0	32	102	12.5	10	48.62
T108-1825	18	2.5	37	112	14	11.2	66.21
T108-2025	20	2.5	37	112	14	11.2	83.84
T108-2225	22	2.5	38	118	16	12.5	89.98
T108-2430	24	3.0	45	130	18	14	109.19
T108-2730	27	3.0	45	135	20	16	123.48
T108-3035	30	3.5	48	138	20	16	184.42
T108-3335	33	3.5	51	151	22.4	18	339.45
T108-3640	36	4.0	57	162	25	20	356.36
T108-3940	39	4.0	60	170	28	22.4	366.06
T108-4245	42	4.5	60	170	28	22.4	382.70
T108-4545	45	4.5	67	187	31.5	25	395.65
T108-4850	48	5.0	67	187	31.5	25	417.82
T108-5250	52	5.0	70	200	35.5	28	460.35
T108-5655	56	5.5	70	200	35.5	28	652.84

# CAPITAL

## CUTTING TOOLS



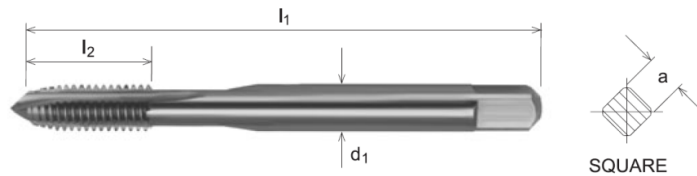
### GUN NOSE TAPS - METRIC COARSE **LEFT HAND**

HIGH SPEED STEEL - GROUND THREAD

Code	Size	Pitch	$l_2$	$l_1$	$d_1$	a	\$ ea.
T118-0402	4.0	0.7	13	53	4	3.15	<b>49.24</b>
T118-0508	5.0	0.8	16	58	5	4	<b>51.47</b>
T118-0610	6.0	1.0	19	66	6.3	5	<b>53.72</b>
T118-0812	8.0	1.25	22	72	8	6.3	<b>58.19</b>
T118-1015	10	1.5	24	80	10	8	<b>67.14</b>
T118-1217	12	1.75	29	89	9	7.1	<b>73.86</b>
T118-1420	14	2.0	30	95	11.2	9	<b>82.80</b>
T118-1620	16	2.0	32	102	12.5	10	<b>98.48</b>
T118-1825	18	2.5	37	112	14	11.2	<b>134.29</b>
T118-2025	20	2.5	37	112	14	11.2	<b>161.15</b>
T118-2225	22	2.5	38	118	16	12.5	<b>172.34</b>
T118-2430	24	3.0	45	130	18	14	<b>185.76</b>
T118-2730	27	3.0	45	135	20	16	<b>212.62</b>
T118-3035	30	3.5	48	138	20	16	<b>241.72</b>
T118-3335	33	3.5	51	151	22.4	18	<b>273.05</b>
T118-3640	36	4.0	57	162	25	20	<b>299.91</b>

# CAPITAL

## CUTTING TOOLS



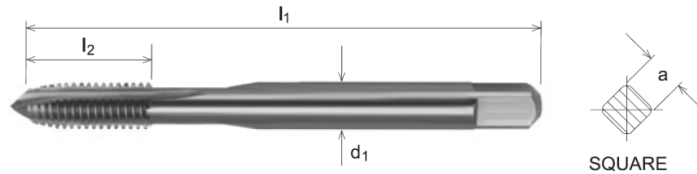
### GUN NOSE TAPS - METRIC FINE

#### HIGH SPEED STEEL - GROUND THREAD

Code	Size	Pitch	$l_2$	$l_1$	$d_1$	$a$	\$ ea.
T128-0405	4.0	0.5	13	53	4	3.15	27.86
T128-0505	5.0	0.5	16	58	5	4	30.17
T128-0607	6.0	0.75	19	66	6.3	5	33.62
T128-0609	6.0	0.9	19	66	6.3	5	33.62
T128-0705	7.0	0.5	19	69	8	6.3	38.19
T128-0805	8.0	0.5	19	69	8	6.3	34.32
T128-0807	8.0	0.75	19	69	8	6.3	34.32
T128-0810	8.0	1.0	19	69	8	6.3	26.75
T128-0910	9.0	1.0	19	69	9	7.1	51.01
T128-1007	10	0.75	20	76	10	8	38.29
T128-1010	10	1.0	20	76	10	8	38.29
T128-1012	10	1.25	20	76	10	8	38.29
T128-1107	11	0.75	22	82	8	6.3	61.66
T128-1110	11	1.0	22	82	8	6.3	61.66
T128-1112	11	1.25	22	82	8	6.3	61.66
T128-1207	12	0.75	24	84	9	7.1	55.90
T128-1210	12	1.0	24	84	9	7.1	55.90
T128-1212	12	1.25	24	84	9	7.1	55.90
T128-1215	12	1.5	24	84	9	7.1	55.90
T128-1220	12	2.0	24	84	9	7.1	55.90
T128-1310	13	1.0	29	89	9	7.1	64.48
T128-1315	13	1.5	29	89	9	7.1	64.48
T128-1407	14	0.7	25	90	11.2	9	89.83
T128-1410	14	1.0	25	90	11.2	9	89.83
T128-1412	14	1.25	25	90	11.2	9	66.24
T128-1415	14	1.5	25	90	11.2	9	66.24
T128-1510	15	1.0	30	95	11.2	9	69.81
T128-1515	15	1.5	30	95	11.2	9	69.81
T128-1607	16	0.75	32	102	12.5	10	66.24
T128-1610	16	1.0	32	102	12.5	10	66.24
T128-1612	16	1.25	32	102	12.5	10	66.24
T128-1615	16	1.5	32	102	12.5	10	66.24

# CAPITAL

## CUTTING TOOLS



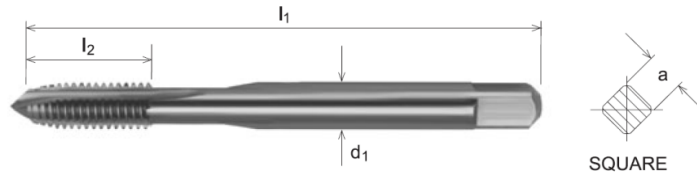
### GUN NOSE TAPS - METRIC FINE

#### HIGH SPEED STEEL - GROUND THREAD

Code	Size	Pitch	$l_2$	$l_1$	$d_1$	a	\$ ea.
T128-1617	16	1.75	32	102	12.5	10	66.24
T128-1710	17	1.0	37	112	14	11.2	86.68
T128-1715	17	1.5	37	112	14	11.2	86.68
T128-1807	18	0.75	37	112	14	11.2	103.25
T128-1810	18	1.0	37	112	14	11.2	103.25
T128-1812	18	1.25	37	112	14	11.2	103.25
T128-1815	18	1.5	37	112	14	11.2	103.25
T128-1820	18	2.0	37	112	14	11.2	103.25
T128-2010	20	1.0	37	112	14	11.2	129.86
T128-2012	20	1.25	37	112	14	11.2	129.86
T128-2015	20	1.5	37	112	14	11.2	129.86
T128-2020	20	2.0	37	112	14	11.2	129.86
T128-2115	21	1.5	38	118	16	12.5	129.86
T128-2210	22	1.0	38	118	16	12.5	133.83
T128-2212	22	1.25	38	118	16	12.5	133.83
T128-2215	22	1.5	38	118	16	12.5	133.83
T128-2220	22	2.0	38	118	16	12.5	133.83
T128-2315	23	1.5	45	130	18	14	139.24
T128-2410	24	1.0	45	130	18	14	150.56
T128-2412	24	1.25	45	130	18	14	150.56
T128-2415	24	1.5	45	130	18	14	150.56
T128-2420	24	2.0	45	130	18	14	150.56
T128-2510	25	1.0	45	130	18	14	179.37
T128-2515	25	1.5	45	130	18	14	179.37
T128-2520	25	2.0	45	130	18	14	179.37
T128-2610	26	1.0	48	138	20	16	185.15
T128-2615	26	1.5	48	138	20	16	185.15
T128-2710	27	1.0	48	138	20	16	191.11
T128-2715	27	1.5	48	138	20	16	191.11
T128-2720	27	2.0	48	138	20	16	191.11
T128-2810	28	1.0	48	138	20	16	213.16
T128-2815	28	1.5	48	138	20	16	213.16

# CAPITAL

## CUTTING TOOLS



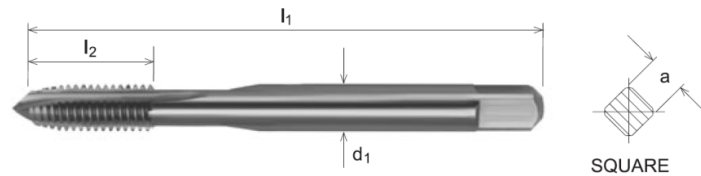
### GUN NOSE TAPS - METRIC FINE

#### HIGH SPEED STEEL - GROUND THREAD

Code	Size	Pitch	$l_2$	$l_1$	$d_1$	a	\$ ea.
T128-2820	28	2.0	48	138	20	16	213.16
T128-3010	30	1.0	48	138	20	16	206.27
T128-3015	30	1.5	48	138	20	16	206.27
T128-3020	30	2.0	48	138	20	16	206.28
T128-3025	30	2.5	48	138	20	16	206.28
T128-3030	30	3.0	48	138	20	16	206.28
T128-3210	32	1.0	51	151	22.4	18	211.60
T128-3215	32	1.5	51	151	22.4	18	211.60
T128-3220	32	2.0	51	151	22.4	18	211.60
T128-3310	33	1.0	51	151	22.4	18	229.29
T128-3315	33	1.5	51	151	22.4	18	229.29
T128-3320	33	2.0	51	151	22.4	18	229.29
T128-3330	33	3.0	51	151	22.4	18	229.29
T128-3410	34	1.0	57	162	25	20	234.54
T128-3415	34	1.5	57	162	25	20	234.54
T128-3515	35	1.5	57	162	25	20	237.08
T128-3610	36	1.0	57	162	25	20	239.77
T128-3615	36	1.5	57	162	25	20	239.77
T128-3620	36	2.0	57	162	25	20	239.77
T128-3630	36	3.0	57	162	25	20	239.77
T128-3810	38	1.0	60	170	28	22.4	278.75
T128-3815	38	1.5	60	170	28	22.4	278.75
T128-3820	38	2.0	60	170	28	22.4	278.75
T128-3910	39	1.0	60	170	28	22.4	278.75
T128-3915	39	1.5	60	170	28	22.4	278.75
T128-3920	39	2.0	60	170	28	22.4	278.75
T128-3930	39	3.0	60	170	28	22.4	278.75
T128-4010	40	1.0	60	170	28	22.4	302.23
T128-4015	40	1.5	60	170	28	22.4	302.23
T128-4020	40	2.0	60	170	28	22.4	302.23
T128-4210	42	1.0	60	170	28	22.4	312.40
T128-4215	42	1.5	60	170	28	22.4	312.40

# CAPITAL

## CUTTING TOOLS

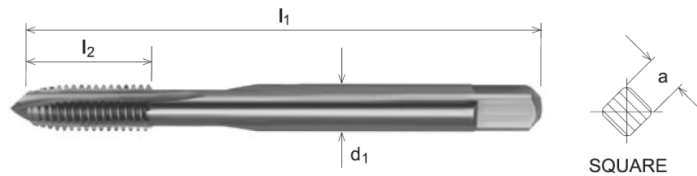


### GUN NOSE TAPS - METRIC FINE HIGH SPEED STEEL - GROUND THREAD

Code	Size	Pitch	$l_2$	$l_1$	$d_1$	a	\$ ea.
T128-4220	42	2.0	60	170	28	22.4	<b>312.40</b>
T128-4230	42	3.0	60	170	28	22.4	<b>312.40</b>
T128-4510	45	1.0	67	187	31.5	25	<b>321.47</b>
T128-4515	45	1.5	67	187	31.5	25	<b>321.47</b>
T128-4520	45	2.0	67	187	31.5	25	<b>321.47</b>
T128-4530	45	3.0	67	187	31.5	25	<b>321.47</b>
T128-4810	48	1.0	67	187	31.5	25	<b>330.07</b>
T128-4815	48	1.5	67	187	31.5	25	<b>330.07</b>
T128-4820	48	2.0	67	187	31.5	25	<b>330.07</b>
T128-4830	48	3.0	67	187	31.5	25	<b>330.07</b>
T128-5015	50	1.5	70	200	35.5	28	<b>347.62</b>

# CAPITAL

## CUTTING TOOLS



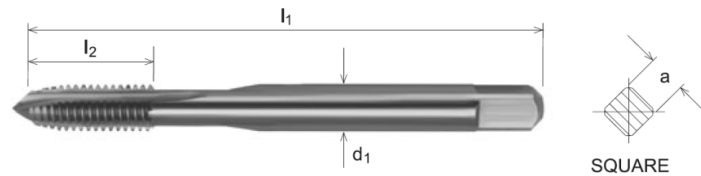
### GUN NOSE TAPS - METRIC OVERSIZE

#### HIGH SPEED STEEL - GROUND THREAD

Code	Size	Pitch	$l_2$	$l_1$	$d_1$	a	\$ ea.
TG146-0610.6	6	1.0 + .4	19	66	6.3	5	39.84
TG146-0812.4	8	1.25 + .4	22	72	8	6.3	43.04
TG146-1015.4	10	1.5 + .4	24	80	10	8	45.31
TG146-1217.4	12	1.75 + .4	29	89	9	7.1	55.01
TG146-1420.4	14	2.0 + .4	30	95	11.2	9	62.16
TG146-1620.4	16	2.0 + .4	32	102	12.5	10	68.04
TG146-1825.4	18	2.5 + .4	37	112	14	11.2	65.51
TG146-2025.4	20	2.5 + .4	37	112	14	11.2	97.07
TG146-2430.4	24	3.0 + .4	45	130	18	14	134.41
TG146-2430.45	24	3.0 + .45	45	130	18	14	134.41
TG146-3035.4	30	3.5 + .4	48	138	20	16	223.34
TG146-3640.4	36	4.0 + .4	57	162	25	20	398.30
TG146-3640.5	36	4.0 + .5	57	162	25	20	398.30

# CAPITAL

## CUTTING TOOLS



### GUN NOSE TAPS - METRIC **LEFT HAND**

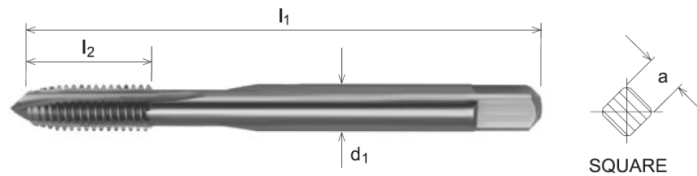
HIGH SPEED STEEL - GROUND THREAD

Code	Size	Pitch	$l_2$	$l_1$	$d_1$	a	\$ ea.
T138-0607	6.0	0.75	19	66	6.3	5	<b>71.63</b>
T138-0810	8.0	1.0	19	69	8	6.3	<b>73.92</b>
T138-1012	10	1.25	20	76	10	8	<b>85.05</b>
T138-1110	11	1.0	22	82	8	6.3	<b>123.10</b>
T138-1212	12	1.25	24	84	9	7.1	<b>107.43</b>
T138-1215	12	1.5	24	84	9	7.1	<b>116.39</b>
T138-1415	14	1.5	25	90	11.2	9	<b>120.84</b>
T138-2015	20	1.5	37	112	14	11.2	<b>161.13</b>
T138-2215	22	1.5	38	118	16	12.5	<b>187.99</b>
T138-3020	30	2.0	48	138	20	16	<b>342.41</b>
T138-3030	30	3.0	48	138	20	16	<b>342.41</b>



# CAPITAL

## CUTTING TOOLS



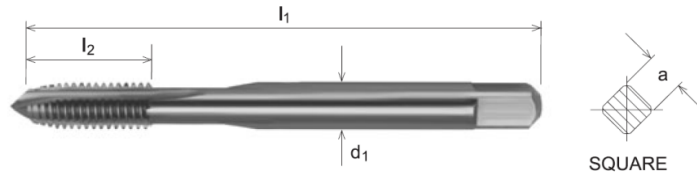
### GUN NOSE TAPS - UNC

#### HIGH SPEED STEEL - GROUND THREAD

Code	Size	TPI	$l_2$	$l_1$	$d_1$	$a$	\$ ea.
T208-0164	1	64	8	45	2.92	2.3	<b>42.79</b>
T208-0256	2	56	9	46	2.92	2.3	<b>33.18</b>
T208-0348	3	48	9	46	2.92	2.4	<b>29.69</b>
T208-0440	4	40	11	48	3.15	2.5	<b>19.98</b>
T208-0540	5	40	11	48	3.15	2.5	<b>15.99</b>
T208-0632	6	32	13	50	3.55	2.8	<b>12.98</b>
T208-0832	8	32	13	53	4.5	3.55	<b>14.41</b>
T208-1024	10	24	16	58	5	4	<b>13.13</b>
T208-1224	12	24	17	62	5.6	4.5	<b>15.19</b>
T208-2820	1/4	20	19	66	6.3	5	<b>12.64</b>
T208-3018	5/16	18	22	72	8	6.3	<b>13.61</b>
T208-3216	3/8	16	24	80	10	8	<b>16.58</b>
T208-3414	7/16	14	25	85	8	6.3	<b>27.01</b>
T208-3613	1/2	13	29	89	9	7.1	<b>29.94</b>
T208-3812	9/16	12	30	95	11.2	9	<b>47.47</b>
T208-4011	5/8	11	32	102	12.5	10	<b>47.47</b>
T208-4211	11/16	11	37	112	14	11.2	<b>60.09</b>
T208-4410	3/4	10	37	112	14	11.2	<b>66.93</b>
T208-4809	7/8	9	38	118	16	12.5	<b>87.76</b>
T208-5208	1"	8	45	130	18	14	<b>108.18</b>
T208-5407	1.1/8	7	48	138	20	16	<b>178.44</b>
T208-5607	1.1/4	7	51	151	22.4	18	<b>205.66</b>
T208-5806	1.3/8	6	57	162	25	20	<b>277.14</b>
T208-6006	1.1/2	6	60	170	28	22.4	<b>312.28</b>
T208-6404	1.3/4	5	67	187	31.5	25	<b>388.23</b>
T208-6804	2"	4.1/2	70	200	35.5	28	<b>474.23</b>

# CAPITAL

## CUTTING TOOLS



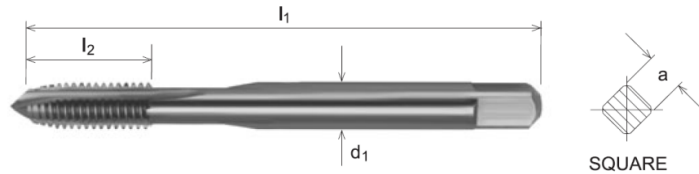
### GUN NOSE TAPS - UNF

#### HIGH SPEED STEEL - GROUND THREAD

Code	Size	TPI	$l_2$	$l_1$	$d_1$	a	\$ ea.
T228-0080	0	80	9	46	2.92	2.4	62.03
T228-0172	1	72	9	46	2.92	2.4	62.03
T228-0264	2	64	9	46	2.92	2.4	62.03
T228-0356	3	56	9	46	2.92	2.4	16.70
T228-0448	4	48	11	48	3.15	2.5	16.36
T228-0544	5	44	11	48	3.15	2.5	16.36
T228-0640	6	40	13	50	3.55	2.8	15.99
T228-0836	8	36	13	53	4.5	3.55	15.99
T228-1032	10	32	16	58	5	4	13.27
T228-1228	12	28	17	62	5.6	4.5	15.40
T228-2828	1/4	28	19	66	6.3	5	12.80
T228-3024	5/16	24	22	72	8	6.3	13.79
T228-3224	3/8	24	24	80	10	8	18.60
T228-3420	7/16	20	25	85	8	6.3	27.01
T228-3620	1/2	20	29	89	9	7.1	29.94
T228-3818	9/16	18	30	95	11.2	9	51.97
T228-4018	5/8	18	32	102	12.5	10	47.47
T228-4416	3/4	16	37	112	14	11.2	67.06
T228-4814	7/8	14	38	118	16	12.5	89.61
T228-5212	1"	12	45	130	18	14	108.73
T228-5214	1" UNS	14	45	130	18	14	129.90
T228-5312	1.1/16	12	48	138	20	16	171.02
T228-5412	1.1/8	12	48	138	20	16	179.13
T228-5512	1.3/16	12	48	138	20	16	186.93
T228-5612	1.1/4	12	51	151	22.4	18	193.06
T228-5712	1.5/16	12	51	151	22.4	18	212.98
T228-5812	1.3/8	12	57	162	25	20	233.60
T228-5912	1.7/16	12	57	162	25	20	238.33
T228-6012	1.1/2	12	60	170	28	22.4	250.31
T228-6112	1.9/16	12	60	170	28	22.4	318.43
T228-6212	1.5/8	12	60	170	28	22.4	358.82
T228-6412	1.3/4	12	67	187	31.5	25	434.60
T228-6612	1.7/8	12	67	187	31.5	25	442.40
T228-6812	2"	12	70	200	35.5	28	448.39

# CAPITAL

## CUTTING TOOLS



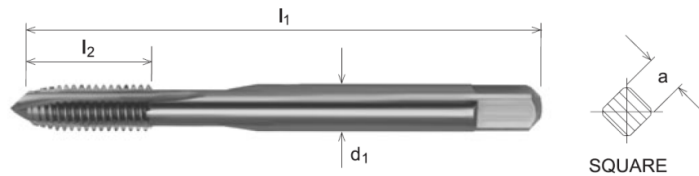
### GUN NOSE TAPS - UNEF

HIGH SPEED STEEL - GROUND THREAD

Code	Size	TPI	$l_2$	$l_1$	$d_1$	a	\$ ea.
T248-2832	1/4	32	19	66	6.3	5	<b>31.27</b>
T248-3032	5/16	32	22	72	8	6.3	<b>34.92</b>
T248-3232	3/8	32	24	80	10	8	<b>39.42</b>
T248-3428	7/16	28	25	85	8	6.3	<b>42.60</b>
T248-3628	1/2	28	29	89	9	7.1	<b>51.38</b>
T248-3824	9/16	24	30	95	11.2	9	<b>83.66</b>
T248-4024	5/8	24	32	102	12.5	10	<b>61.81</b>
T248-4224	11/16	24	37	112	14	11.2	<b>70.76</b>
T248-4420	3/4	20	37	112	14	11.2	<b>72.88</b>
T248-4620	13/16	20	38	118	16	12.5	<b>163.53</b>
T248-4820	7/8	20	38	118	16	12.5	<b>169.09</b>
T248-5020	15/16	20	45	130	18	14	<b>172.81</b>
T248-5220	1"	20	45	130	18	14	<b>118.14</b>
T248-5318	1.1/16	18	48	138	20	16	<b>200.39</b>
T248-5418	1.1/8	18	48	138	20	16	<b>207.70</b>
T248-5518	1.3/16	18	48	138	20	16	<b>213.27</b>
T248-5618	1.1/4	18	51	151	22.4	18	<b>219.85</b>
T248-5718	1.5/16	18	51	151	22.4	18	<b>233.34</b>
T248-5818	1.3/8	18	57	162	25	20	<b>254.84</b>
T248-5918	1.7/16	18	57	162	25	20	<b>271.43</b>
T248-6018	1.1/2	18	60	170	28	22.4	<b>280.59</b>

# CAPITAL

## CUTTING TOOLS



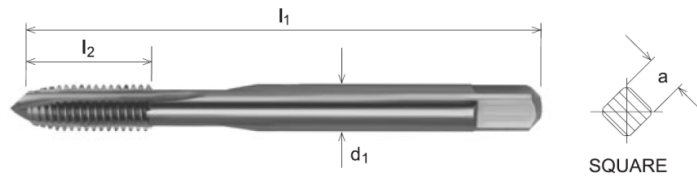
### GUN NOSE TAPS - 8 UN SERIES

#### HIGH SPEED STEEL - GROUND THREAD

Code	Size	TPI	$l_2$	$l_1$	$d_1$	a	\$ ea.
T268-5408	1.1/8	8	48	138	20	16	<b>146.82</b>
T268-5608	1.1/4	8	51	151	22.4	18	<b>161.57</b>
T268-5808	1.3/8	8	57	162	25	20	<b>210.05</b>
T268-6008	1.1/2	8	60	170	28	22.4	<b>240.97</b>
T268-6208	1.5/8	8	60	170	28	22.4	<b>376.55</b>
T268-6408	1.3/4	8	67	187	31.5	25	<b>440.52</b>
T268-6608	1.7/8	8	67	187	31.5	25	<b>446.80</b>
T268-6808	2"	8	70	200	35.5	28	<b>470.70</b>
T268-7208	2.1/4	8	70	200	35.5	28	<b>663.52</b>
T268-7608	2.1/2	8	70	200	35.5	28	<b>789.44</b>
T268-8008	2.3/4	8	70	200	35.5	28	<b>859.70</b>
T268-8408	3"	8	70	200	35.5	28	<b>900.40</b>

# CAPITAL

## CUTTING TOOLS



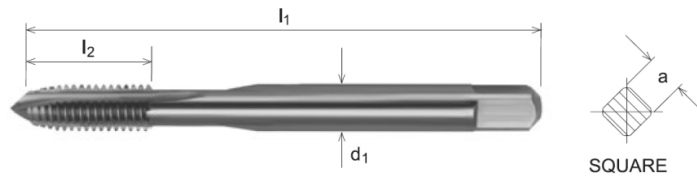
### GUN NOSE TAPS - BSW

#### HIGH SPEED STEEL - GROUND THREAD

Code	Size	TPI	$l_2$	$l_1$	$d_1$	a	\$ ea.
T308-2440	1/8	40	11	48	3.15	2.5	19.87
T308-2532	5/32	32	13	53	4	3.15	19.18
T308-2624	3/16	24	16	58	5	4	15.74
T308-2724	7/32	24	18	64	6	4	15.74
T308-2820	1/4	20	19	66	6.3	5	13.38
T308-3018	5/16	18	22	72	8	6.3	14.35
T308-3216	3/8	16	24	80	10	8	19.55
T308-3414	7/16	14	25	85	8	6.3	28.25
T308-3612	1/2	12	29	89	9	7.1	31.35
T308-3812	9/16	12	30	95	11.2	9	54.32
T308-4011	5/8	11	32	102	12.5	10	50.53
T308-4211	11/16	11	35	107	14	11.2	70.67
T308-4410	3/4	10	37	112	14	11.2	70.67
T308-4610	13/16	10	38	118	16	12.5	89.62
T308-4809	7/8	9	38	118	16	12.5	89.62
T308-5008	15/16	9	42	126	18	14	108.75
T308-5208	1"	8	45	130	18	14	108.75
T308-5407	1.1/8	7	48	138	20	16	161.78
T308-5607	1.1/4	7	51	151	22.4	18	207.63
T308-5806	1.3/8	6	57	162	25	20	275.47
T308-6006	1.1/2	6	60	170	28	22.4	314.78
T308-6205	1.5/8	5	60	170	28	22.4	336.48

# CAPITAL

## CUTTING TOOLS



### GUN NOSE TAPS - BSF

#### HIGH SPEED STEEL - GROUND THREAD

Code	Size	TPI	$l_2$	$l_1$	$d_1$	a	\$ ea.
T328-2632	3/16	32	16	58	5	4	21.68
T328-2826	1/4	26	19	66	6.3	5	19.68
T328-3022	5/16	22	22	72	8	6.3	21.68
T328-3220	3/8	20	24	80	10	8	29.53
T328-3418	7/16	18	25	85	8	6.3	34.73
T328-3616	1/2	16	29	89	9	7.1	41.87
T328-3816	9/16	16	30	95	11.2	9	58.16
T328-4014	5/8	14	32	102	12.5	10	64.18
T328-4412	3/4	12	37	112	14	11.2	92.64
T328-4811	7/8	11	42	124	18	14	108.14
T328-5210	1"	10	45	130	18	14	133.82
T328-5409	1.1/8	9	48	138	20	16	165.75
T328-5609	1.1/4	9	51	151	22.4	18	212.15
T328-5808	1.3/8	8	57	162	25	20	281.95
T328-6008	1.1/2	8	60	170	28	22.4	318.50

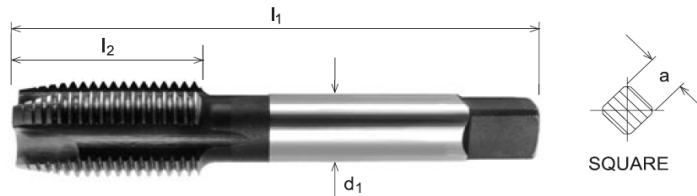
### GUN NOSE TAPS - BSB

#### HIGH SPEED STEEL - GROUND THREAD

Code	Size	TPI	$l_2$	$l_1$	$d_1$	a	\$ ea.
T348-2826	1/4	26	19	66	6.3	5	16.09
T348-3026	5/16	26	22	72	8	6.3	29.66
T348-3226	3/8	26	24	80	10	8	29.66
T348-3426	7/16	26	25	85	8	6.3	44.44
T348-3626	1/2	26	29	89	9	7.1	52.99
T348-3826	9/16	26	30	95	11.2	9	58.09
T348-4026	5/8	26	32	102	12.5	10	58.09
T348-4226	11/16	26	34	107	12.5	10	93.74
T348-4426	3/4	26	37	112	14	11.2	99.18
T348-4626	13/16	26	38	118	16	12.5	124.81
T348-4826	7/8	26	42	124	18	14	128.43
T348-5026	15/16	26	45	130	18	14	144.59
T348-5226	1"	26	45	130	18	14	149.32
T348-5426	1.1/8	26	48	138	20	16	200.72
T348-5626	1.1/4	26	51	151	22.4	18	240.70

# CAPITAL

## CUTTING TOOLS



### GUN NOSE TAPS - BSP

#### HIGH SPEED STEEL - GROUND THREAD

Code	Size	TPI	$l_2$	$l_1$	$d_1$	a	\$ ea.
T408-2428	1/8	28	15	59	8	6.3	23.90
T408-2819	1/4	19	19	67	10	8	32.69
T408-3219	3/8	19	21	75	12.5	10	42.24
T408-3614	1/2	14	26	87	16	12.5	67.06
T408-4014	5/8	14	26	91	18	14	92.27
T408-4414	3/4	14	28	96	20	16	93.64
T408-5211	1"	11	33	109	25	20	146.84
T408-5611	1.1/4	11	36	119	31.5	25	259.20
T408-6011	1.1/2	11	37	125	35.5	28	290.62

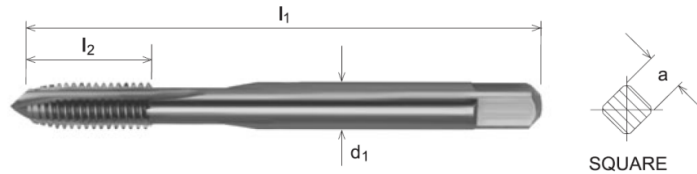
### GUN NOSE TAPS - "G" BSP

#### HIGH SPEED STEEL - GROUND THREAD

Code	Size	TPI	$l_2$	$l_1$	$d_1$	a	\$ ea.
T428-2428	1/8	28	15	59	8	6.3	23.90
T428-2819	1/4	19	19	67	10	8	32.69
T428-3219	3/8	19	21	75	12.5	10	42.24
T428-3614	1/2	14	26	87	16	12.5	67.06
T428-4014	5/8	14	26	91	18	14	92.27
T428-4414	3/4	14	28	96	20	16	93.64
T428-4814	7/8	14	29	102	22.4	18	197.81
T428-5211	1"	11	33	109	25	20	146.84
T428-5611	1.1/4	11	36	119	31.5	25	259.20
T428-6011	1.1/2	11	37	125	35.5	28	290.62

# CAPITAL

## CUTTING TOOLS



### GUN NOSE TAPS - BA

#### HIGH SPEED STEEL - GROUND THREAD

Code	Size	TPI	$l_2$	$l_1$	$d_1$	a	\$ ea.
T508-0025	0	25.38	19	66	6.3	5	30.28
T508-0128	1	28.25	17	62	5.6	4.5	40.01
T508-0231	2	31.36	16	58	5	4	30.28
T508-0334	3	34.84	13	53	4.5	3.55	38.02
T508-0438	4	38.46	13	50	3.55	2.8	38.02
T508-0543	5	43.1	11	48	3.15	2.5	39.95
T508-0647	6	47.85	9.5	44.5	2.8	2.24	39.95
T508-0752	7	52.91	9.5	44.5	2.8	2.24	52.52
T508-0859	8	59.17	9.5	44.5	2.8	2.24	52.52
T508-0964	9	64.94	8	41	2.5	2	51.86
T508-1072	10	72.46	8	41	2.5	2	59.44
T508-1290	12	90.91	7	40	2.5	2	62.28

### GUN NOSE TAPS - PG

#### HIGH SPEED STEEL - GROUND THREAD

Code	Size	TPI	$l_2$	$l_1$	$d_1$	a	\$ ea.
T548-0720	PG-7	20	29	89	9	7.1	49.61
T548-0918	PG-9	18	32	102	12.5	10	54.94
T548-1118	PG-11	18	37	112	14	11.2	64.88
T548-1318	PG-13.5	18	37	112	14	11.2	84.50
T548-1618	PG-16	18	38	118	16	12.5	104.76
T548-2116	PG-21	16	48	138	20	16	121.71
T548-2916	PG-29	16	60	170	28	22.4	211.33
T548-3616	PG-36	16	67	187	31.5	25	292.73
T548-4216	PG-42	16	70	200	35.5	28	392.83
T548-4816	PG-48	16	70	200	40	31.5	528.21