



BUTTON DIES - METRIC COARSE

HIGH SPEED STEEL - GROUND THREAD

Code	O/D	Size	Pitch	\$ ea.	Code	O/D	Size	Pitch	\$ ea.
BDB100-0204	1"	2	0.4	63.99	BDD100-1115	1.1/2	11	1.5	66.92
BDB100-0202	1"	2.2	0.45	63.99	BDD100-1217	1.1/2	12	1.75	52.05
BDB100-0251	1"	2.5	0.45	26.77	BDD100-1420	1.1/2	14	2.0	52.05
BDB100-0305	1"	3	0.5	26.77	BDD100-1620	1.1/2	16	2.0	66.92
BDB100-0356	1"	3.5	0.6	63.99	BDE100-1217	2"	12	1.75	74.36
BDB100-0402	1"	4	0.7	26.77	BDE100-1420	2"	14	2.0	74.36
BDB100-0457	1"	4.5	0.75	31.23	BDE100-1620	2"	16	2.0	74.36
BDB100-0508	1"	5	0.8	26.77	BDE100-1825	2"	18	2.5	74.36
BDB100-0610	1"	6	1.0	26.77	BDE100-2025	2"	20	2.5	74.36
BDB100-0710	1"	7	1.0	32.72	BDE100-2225	2"	22	2.5	86.26
BDB100-0812	1"	8	1.25	26.77	BDE100-2430	2"	24	3.0	86.26
BDB100-0912	1"	9	1.25	32.72	BDG100-2730	3"	27	3.0	193.34
BDB100-1015	1"	10	1.5	26.77	BDG100-3035	3"	30	3.5	193.34
BDB100-1217	1"	12	1.75	26.77	BDG100-3335	3"	33	3.5	193.34
BDD100-0610	1.1/2	6	1.0	50.56	BDG100-3640	3"	36	4.0	193.34
BDD100-0710	1.1/2	7	1.0	81.64	BDG100-3940	3"	39	4.0	193.34
BDD100-0812	1.1/2	8	1.25	50.56	BDH100-4245	4"	42	4.5	369.06
BDD100-0912	1.1/2	9	1.25	81.64	BDH100-4545	4"	45	4.5	369.06
BDD100-1015	1.1/2	10	1.5	50.56	BDH100-4850	4"	48	5.0	369.06



BUTTON DIES - METRIC COARSE **LEFT HAND**

HIGH SPEED STEEL - GROUND THREAD

Code	O/D	Size	Pitch	\$ ea.	Code	O/D	Size	Pitch	\$ ea.
BDB110-0305	1"	3	0.5	84.56	BDD110-1620	1.1/2	16	2.0	101.13
BDB110-0402	1"	4	0.7	84.56	BDE110-1825	2"	18	2.5	130.87
BDB110-0508	1"	5	0.8	84.56	BDE110-2025	2"	20	2.5	130.87
BDB110-0610	1"	6	1.0	84.56	BDE110-2225	2"	22	2.5	147.74
BDB110-0812	1"	8	1.25	84.56	BDE110-2430	2"	24	3.0	130.87
BDB110-1015	1"	10	1.5	84.56	BDE110-2730	2"	27	3.0	130.87
BDB110-1217	1"	12	1.75	84.56	BDG110-3035	3"	30	3.5	367.18
BDD110-1217	1.1/2	12	1.75	101.13	BDG110-3335	3"	33	3.5	367.18
BDD110-1420	1.1/2	14	2.0	101.13	BDG110-3640	3"	36	4.0	367.18

BUTTON DIES - METRIC COARSE OVERSIZE

HIGH SPEED STEEL - GROUND THREAD

Code	O/D	Size	Pitch	O/S	\$ ea.
BDB146-1015	1"	10	1.5	+ 0.4	106.10
BDD146-1217	1.1/2	12	1.75	+ 0.4	112.13
BDD146-1420	1.1/2	14	2.0	+ 0.4	133.00
BDD146-1620	1.1/2	16	2.0	+ 0.4	141.46
BDE146-1825	2"	18	2.5	+ 0.4	159.44
BDE146-2025	2"	20	2.5	+ 0.4	167.48
BDE146-2225	2"	22	2.5	+ 0.4	206.22
BDE146-2430	2"	24	3.0	+ 0.4	225.35

CAPITAL

CUTTING TOOLS



BUTTON DIES - METRIC

HIGH SPEED STEEL - GROUND THREAD

Code	O/D	Size	Pitch	\$ ea.	Code	O/D	Size	Pitch	\$ ea.
BDB100-0204	1"	2.0	0.4	63.99	BDB120-1007	1"	10	0.75	59.49
BDB100-0202	1"	2.2	0.45	63.99	BDB120-1010	1"	10	1.0	59.49
BDB100-0251	1"	2.5	0.45	26.77	BDB120-1012	1"	10	1.25	59.49
BDB120-0303	1"	3.0	0.35	74.36	BDB100-1015	1"	10	1.5	26.77
BDB100-0305	1"	3.0	0.5	26.77	BDB120-1107	1"	11	0.75	74.36
BDB100-0356	1"	3.5	0.6	63.99	BDB120-1110	1"	11	1.0	74.36
BDB120-0405	1"	4.0	0.5	59.49	BDB120-1112	1"	11	1.25	63.95
BDB100-0402	1"	4.0	0.7	26.77	BDB100-1115	1"	11	1.5	39.13
BDB120-0455	1"	4.5	0.5	31.23	BDB120-1207	1"	12	0.75	63.95
BDB100-0457	1"	4.5	0.75	63.99	BDB120-1210	1"	12	1.0	74.36
BDB120-0505	1"	5.0	0.5	59.49	BDB120-1212	1"	12	1.25	59.49
BDB120-0507	1"	5.0	0.75	74.36	BDB120-1215	1"	12	1.5	59.49
BDB100-0508	1"	5.0	0.8	26.77	BDB100-1217	1"	12	1.75	26.77
BDB120-0510	1"	5.0	1.0	59.49	BDB120-1307	1"	13	0.75	74.36
BDB120-0605	1"	6.0	0.5	59.49	BDB120-1310	1"	13	1.0	74.36
BDB120-0607	1"	6.0	0.75	59.49	BDB120-1312	1"	13	1.25	74.36
BDB100-0610	1"	6.0	1.0	26.77	BDB120-1315	1"	13	1.5	74.36
BDB120-0612	1"	6.0	1.25	59.49	BDD100-0610	1.1/2	6.0	1.0	50.56
BDB120-0705	1"	7.0	0.5	74.36	BDD120-0612	1.1/2	6.0	1.25	82.77
BDB120-0707	1"	7.0	0.75	59.49	BDD100-0710	1.1/2	7.0	1.0	81.64
BDB100-0710	1"	7.0	1.0	32.72	BDD120-0712	1.1/2	7.0	1.25	82.77
BDB120-0712	1"	7.0	1.25	74.36	BDD120-0810	1.1/2	8.0	1.0	82.77
BDB120-0805	1"	8.0	0.5	74.36	BDD100-0812	1.1/2	8.0	1.25	50.56
BDB120-0807	1"	8.0	0.75	59.49	BDD120-0815	1.1/2	8.0	1.5	82.77
BDB120-0810	1"	8.0	1.0	59.49	BDD120-0910	1.1/2	9.0	1.0	71.39
BDB100-0812	1"	8.0	1.25	26.77	BDD100-0912	1.1/2	9.0	1.25	81.64
BDB120-0815	1"	8.0	1.5	74.36	BDD120-0915	1.1/2	9.0	1.5	82.77
BDB120-0905	1"	9.0	0.5	74.36	BDD120-1010	1.1/2	10	1.0	71.39
BDB120-0907	1"	9.0	0.75	59.49	BDD120-1012	1.1/2	10	1.25	68.41
BDB120-0910	1"	9.0	1.0	59.49	BDD100-1015	1.1/2	10	1.5	50.56
BDB100-0912	1"	9.0	1.25	39.13	BDD120-1110	1.1/2	11	1.0	71.39
BDB120-0915	1"	9.0	1.5	59.49	BDD120-1112	1.1/2	11	1.25	82.77



BUTTON DIES - METRIC

HIGH SPEED STEEL - GROUND THREAD

Code	O/D	Size	Pitch	\$ ea.	Code	O/D	Size	Pitch	\$ ea.
BDD100-1115	1.1/2	11	1.5	66.96	BDD120-1910	1.1/2	19	1.0	82.77
BDD120-1210	1.1/2	12	1.0	71.39	BDD120-1912	1.1/2	19	1.25	82.77
BDD120-1212	1.1/2	12	1.25	68.41	BDD120-1915	1.1/2	19	1.5	82.77
BDD120-1215	1.1/2	12	1.5	68.41	BDD120-2010	1.1/2	20	1.0	71.39
BDD100-1217	1.1/2	12	1.75	52.05	BDD120-2012	1.1/2	20	1.25	71.39
BDD120-1220	1.1/2	12	2.0	82.77	BDD120-2015	1.1/2	20	1.5	68.41
BDD120-1307	1.1/2	13	0.75	82.77	BDD120-2020	1.1/2	20	2.0	71.39
BDD120-1310	1.1/2	13	1.0	82.77	BDD100-2025	1.1/2	20	2.5	81.64
BDD120-1312	1.1/2	13	1.25	82.77	BDD100-2110	1.1/2	21	1.0	82.77
BDD120-1315	1.1/2	13	1.5	82.77	BDD100-2210	1.1/2	22	1.0	82.77
BDD120-1407	1.1/2	14	0.75	82.77	BDE120-1210	2"	12	1.0	138.02
BDD120-1410	1.1/2	14	1.0	71.39	BDE120-1215	2"	12	1.5	138.02
BDD120-1412	1.1/2	14	1.25	71.39	BDE100-1217	2"	12	1.75	74.36
BDD120-1415	1.1/2	14	1.5	68.41	BDE120-1410	2"	14	1.0	138.02
BDD120-1417	1.1/2	14	1.75	82.77	BDE120-1415	2"	14	1.5	138.02
BDD100-1420	1.1/2	14	2.0	52.05	BDE120-1417	2"	14	1.75	138.02
BDD120-1510	1.1/2	15	1.0	71.39	BDE100-1420	2"	14	2.0	74.36
BDD120-1512	1.1/2	15	1.25	82.77	BDE120-1610	2"	16	1.0	138.02
BDD120-1515	1.1/2	15	1.5	71.39	BDE120-1615	2"	16	1.5	138.02
BDD120-1610	1.1/2	16	1.0	71.39	BDE100-1620	2"	16	2.0	74.36
BDD120-1612	1.1/2	16	1.25	82.77	BDE120-1810	2"	18	1.0	138.02
BDD120-1615	1.1/2	16	1.5	68.41	BDE120-1815	2"	18	1.5	138.02
BDD100-1620	1.1/2	16	2.0	66.92	BDE120-1820	2"	18	2.0	138.02
BDD120-1710	1.1/2	17	1.0	71.39	BDE100-1825	2"	18	2.5	74.36
BDD120-1712	1.1/2	17	1.25	82.77	BDE120-2010	2"	20	1.0	138.02
BDD120-1715	1.1/2	17	1.5	71.39	BDE120-2012	2"	20	1.25	138.02
BDD120-1810	1.1/2	18	1.0	71.39	BDE120-2015	2"	20	1.5	116.00
BDD120-1812	1.1/2	18	1.25	71.39	BDE120-2020	2"	20	2.0	138.02
BDD120-1815	1.1/2	18	1.5	71.39	BDE100-2025	2"	20	2.5	74.36
BDD120-1817	1.1/2	18	1.75	82.77	BDE120-2110	2"	21	1.0	138.02
BDD120-1820	1.1/2	18	2.0	71.59	BDE120-2112	2"	21	1.25	138.02
BDD100-1825	1.1/2	18	2.5	81.64	BDE120-2115	2"	21	1.5	138.02

CAPITAL

CUTTING TOOLS



BUTTON DIES - METRIC

HIGH SPEED STEEL - GROUND THREAD

Code	O/D	Size	Pitch	\$ ea.	Code	O/D	Size	Pitch	\$ ea.
BDE120-2120	2"	21	2.0	138.02	BDG120-3010	3"	30	1.0	342.43
BDE120-2210	2"	22	1.0	121.95	BDG120-3015	3"	30	1.5	237.95
BDE120-2212	2"	22	1.25	138.02	BDG120-3020	3"	30	2.0	237.95
BDE120-2215	2"	22	1.5	116.00	BDG120-3030	3"	30	3.0	342.43
BDE120-2220	2"	22	2.0	121.95	BDG100-3035	3"	30	3.5	193.34
BDE100-2225	2"	22	2.5	86.26	BDG120-3210	3"	32	1.0	342.43
BDE120-2310	2"	23	1.0	138.02	BDG120-3215	3"	32	1.5	163.59
BDE120-2315	2"	23	1.5	138.02	BDG120-3220	3"	32	2.0	342.43
BDE120-2410	2"	24	1.0	138.02	BDG120-3310	3"	33	1.0	342.43
BDE120-2412	2"	24	1.25	138.02	BDG120-3315	3"	33	1.5	342.43
BDE120-2415	2"	24	1.5	121.95	BDG120-3320	3"	33	2.0	342.43
BDE120-2420	2"	24	2.0	116.00	BDG120-3330	3"	33	3.0	342.43
BDE120-2425	2"	24	2.5	138.02	BDG100-3335	3"	33	3.5	193.34
BDE100-2430	2"	24	3.0	86.26	BDG120-3510	3"	35	1.0	342.43
BDE120-2510	2"	25	1.0	138.02	BDG120-3610	3"	36	1.0	342.43
BDE120-2512	2"	25	1.25	138.02	BDG120-3615	3"	36	1.5	342.43
BDE120-2515	2"	25	1.5	116.00	BDG120-3620	3"	36	2.0	342.43
BDE120-2517	2"	25	1.75	138.02	BDG120-3630	3"	36	3.0	342.43
BDE120-2520	2"	25	2.0	138.02	BDG100-3640	3"	36	4.0	193.34
BDE120-2610	2"	26	1.0	138.02	BDG120-3810	3"	38	1.0	342.43
BDE120-2615	2"	26	1.5	121.95	BDG120-3815	3"	38	1.5	342.43
BDE120-2620	2"	26	2.0	138.02	BDG120-3910	3"	39	1.0	342.43
BDE120-2710	2"	27	1.0	138.02	BDG120-3915	3"	39	1.5	342.43
BDE120-2720	2"	27	2.0	121.95	BDG100-3940	3"	39	4.0	193.34
BDE120-2810	2"	28	1.0	138.02	BDG120-4010	3"	40	1.0	342.43
BDE120-3010	2"	30	1.0	138.02	BDG120-4015	3"	40	1.5	163.59
BDG100-2730	3"	27	3.0	193.34	BDH100-4245	4"	42	4.5	369.06
BDG120-2710	3"	27	1.0	342.43	BDH100-4545	4"	45	4.5	369.06
BDG120-2715	3"	27	1.5	342.43	BDH100-4850	4"	48	5.0	369.06
BDG120-2720	3"	27	2.0	237.49	BDH120-5015	4"	50	1.5	369.05

CAPITAL

CUTTING TOOLS



BUTTON DIES - METRIC **LEFT HAND**

HIGH SPEED STEEL - GROUND THREAD

Code	O/D	Size	Pitch	\$ ea.	Code	O/D	Size	Pitch	\$ ea.
BDB110-0305	1"	3.0	0.5	84.56	BDD130-1410	1.1/2	14	1.0	101.13
BDB130-0405	1"	4.0	0.5	84.56	BDD130-1412	1.1/2	14	1.25	95.18
BDB110-0402	1"	4.0	0.7	84.56	BDD130-1415	1.1/2	14	1.5	95.18
BDB130-0475	1"	4.0	0.75	97.20	BDD110-1420	1.1/2	14	2.0	114.41
BDB130-0505	1"	5.0	0.5	84.56	BDD130-1510	1.1/2	15	1.0	107.05
BDB110-0508	1"	5.0	0.8	84.56	BDD130-1515	1.1/2	15	1.5	107.05
BDB130-0605	1"	6.0	0.5	84.56	BDD130-1610	1.1/2	16	1.0	101.13
BDB130-0609	1"	6.0	0.9	97.20	BDD130-1615	1.1/2	16	1.5	95.18
BDB110-0610	1"	6.0	1.0	95.37	BDD110-1620	1.1/2	16	2.0	114.41
BDB130-0705	1"	7.0	0.5	97.20	BDE130-1810	2"	18	1.0	158.39
BDB110-0710	1"	7.0	1.0	95.37	BDE130-1815	2"	18	1.5	158.39
BDB130-0805	1"	8.0	0.5	97.20	BDE130-1820	2"	18	2.0	101.13
BDB130-0810	1"	8.0	1.0	97.20	BDE110-1825	2"	18	2.5	147.74
BDB110-0812	1"	8.0	1.25	95.37	BDE130-2010	2"	20	1.0	158.39
BDB130-0910	1"	9.0	1.0	97.20	BDE130-2015	2"	20	1.5	158.39
BDB110-0912	1"	9.0	1.25	95.37	BDE130-2020	2"	20	2.0	158.39
BDB130-0915	1"	9.0	1.5	97.20	BDE110-2025	2"	20	2.5	147.74
BDB130-1007	1"	10	0.75	97.20	BDE130-2215	2"	22	1.5	158.39
BDB130-1010	1"	10	1.0	81.80	BDE130-2220	2"	22	2.0	158.39
BDB130-1012	1"	10	1.25	81.80	BDE110-2225	2"	22	2.5	147.74
BDB110-1015	1"	10	1.5	95.37	BDE130-2415	2"	24	1.5	158.39
BDB130-1110	1"	11	1.0	97.20	BDE130-2420	2"	24	2.0	158.39
BDB110-1115	1"	11	1.5	95.37	BDE110-2430	2"	24	3.0	147.74
BDB130-1210	1"	12	1.0	81.80	BDE110-2730	2"	27	3.0	147.74
BDB130-1212	1"	12	1.25	81.80	BDG130-3020	3"	30	2.0	367.18
BDB130-1215	1"	12	1.5	81.80	BDG110-3035	3"	30	3.5	367.18
BDB110-1217	1"	12	1.75	95.37	BDG110-3335	3"	33	3.5	367.18
BDD110-1217	1.1/2	12	1.75	114.41	BDG110-3640	3"	36	4.0	367.18



BUTTON DIES - UNC

HIGH SPEED STEEL - GROUND THREAD

Code	O/D	Size	TPI	\$ ea.	Code	O/D	Size	TPI	\$ ea.
BDB200-0164	1"	1	64	59.28	BDD200-3414	1.1/2	7/16	14	64.66
BDB200-0256	1"	2	56	59.28	BDD200-3613	1.1/2	1/2	13	52.05
BDB200-0348	1"	3	48	46.63	BDD200-3812	1.1/2	9/16	12	52.05
BDB200-0440	1"	4	40	38.82	BDD200-4011	1.1/2	5/8	11	55.03
BDB200-0540	1"	5	40	38.82	BDD200-4410	1.1/2	3/4	10	66.92
BDB200-0632	1"	6	32	38.82	BDE200-3018	2"	5/16	18	66.92
BDB200-0832	1"	8	32	35.69	BDE200-3216	2"	3/8	16	82.77
BDB200-1024	1"	10	24	35.69	BDE200-3414	2"	7/16	14	82.77
BDB200-1224	1"	12	24	35.69	BDE200-3613	2"	1/2	13	66.92
BDB200-2820	1"	1/4	20	26.77	BDE200-3812	2"	9/16	12	82.77
BDB200-3018	1"	5/16	18	26.77	BDE200-4011	2"	5/8	11	82.77
BDB200-3216	1"	3/8	16	26.77	BDE200-4410	2"	3/4	10	66.92
BDB200-3414	1"	7/16	14	34.89	BDE200-4809	2"	7/8	9	86.26
BDB200-3613	1"	1/2	13	34.89	BDE200-5208	2"	1"	8	86.26
BDD200-0440	1.1/2	4	40	64.66	BDG200-5407	3"	1.1/8	7	223.08
BDD200-2820	1.1/2	1/4	20	64.66	BDG200-5607	3"	1.1/4	7	223.08
BDD200-3018	1.1/2	5/16	18	64.66	BDG200-5806	3"	1.3/8	6	223.08
BDD200-3216	1.1/2	3/8	16	64.66	BDG200-6006	3"	1.1/2	6	223.08

BUTTON DIES - UNC LEFT HAND

HIGH SPEED STEEL - GROUND THREAD

Code	O/D	Size	TPI	\$ ea.	Code	O/D	Size	TPI	\$ ea.
BDB210-2820	1"	1/4	20	77.33	BDD210-3613	1.1/2	1/2	13	101.13
BDB210-3018	1"	5/16	18	77.33	BDD210-3812	1.1/2	9/16	12	118.98
BDB210-3216	1"	3/8	16	77.33	BDD210-4011	1.1/2	5/8	11	101.13
BDD210-2820	1.1/2	1/4	20	114.41	BDE210-4410	2"	3/4	10	119.29
BDD210-3018	1.1/2	5/16	18	114.41	BDE210-4809	2"	7/8	9	169.03
BDD210-3216	1.1/2	3/8	16	101.13	BDE210-5208	2"	1"	8	169.03
BDD210-3414	1.1/2	7/16	14	118.98					

CAPITAL

CUTTING TOOLS



BUTTON DIES - UNF

HIGH SPEED STEEL - GROUND THREAD

Code	O/D	Size	TPI	\$ ea.	Code	O/D	Size	TPI	\$ ea.
BDB220-0080	1"	0	80	59.28	BDD220-4018	1.1/2	5/8	18	66.92
BDB220-0172	1"	1	72	59.28	BDD220-4416	1.1/2	3/4	16	66.92
BDB220-0264	1"	2	64	48.68	BDE220-3420	2"	7/16	20	82.76
BDB220-0356	1"	3	56	38.82	BDE220-3620	2"	1/2	20	68.38
BDB220-0448	1"	4	48	38.82	BDE220-3818	2"	9/16	18	68.38
BDB220-0544	1"	5	44	38.82	BDE220-4018	2"	5/8	18	68.38
BDB220-0640	1"	6	40	38.82	BDE220-4416	2"	3/4	16	68.38
BDB220-0836	1"	8	36	38.82	BDE220-4814	2"	7/8	14	86.26
BDB220-1032	1"	10	32	29.74	BDE220-5212	2"	1"	12	86.26
BDB220-1228	1"	12	28	29.74	BDE220-5214	2"	1" UNS	14	116.00
BDB220-2828	1"	1/4	28	26.77	BDG220-5312	3"	1.1/16	12	269.64
BDB220-3024	1"	5/16	24	26.77	BDG220-5412	3"	1.1/8	12	208.21
BDB220-3224	1"	3/8	24	26.77	BDG220-5512	3"	1.3/16	12	269.64
BDB220-3420	1"	7/16	20	34.21	BDG220-5612	3"	1.1/4	12	208.21
BDD220-2828	1.1/2	1/4	28	52.05	BDG220-5712	3"	1.5/16	12	269.64
BDD220-3024	1.1/2	5/16	24	52.05	BDG220-5812	3"	1.3/8	12	208.21
BDD220-3224	1.1/2	3/8	24	52.05	BDG220-6012	3"	1.1/2	12	275.13
BDD220-3420	1.1/2	7/16	20	52.05	BDG220-6212	3"	1.5/8	12	348.50
BDD220-3620	1.1/2	1/2	20	52.05	BDG220-6412	3"	1.3/4	12	275.13
BDD220-3818	1.1/2	9/16	18	52.05					

BUTTON DIES - UNF LEFT HAND

HIGH SPEED STEEL - GROUND THREAD

Code	O/D	Size	TPI	\$ ea.	Code	O/D	Size	TPI	\$ ea.
BDB230-1032	1"	10	32	77.33	BDD230-3420	1.1/2	7/16	20	118.98
BDB230-2828	1"	1/4	28	77.33	BDD230-3620	1.1/2	1/2	20	101.13
BDB230-3024	1"	5/16	24	77.33	BDD230-3818	1.1/2	9/16	18	118.98
BDB230-3224	1"	3/8	24	77.33	BDD230-4018	1.1/2	5/8	18	101.13
BDD230-2828	1.1/2	1/4	28	114.41	BDE230-4416	2"	3/4	16	130.87
BDD230-3024	1.1/2	5/16	24	114.41	BDE230-4814	2"	7/8	14	151.69
BDD230-3224	1.1/2	3/8	24	101.13	BDE230-5212	2"	1"	12	151.69

CAPITAL

CUTTING TOOLS



BUTTON DIES - UNEF

HIGH SPEED STEEL - GROUND THREAD

Code	O/D	Size	TPI	\$ ea.	Code	O/D	Size	TPI	\$ ea.
BDB240-1232	1"	12	32	56.51	BDD240-4024	1.1/2	5/8	24	78.82
BDB240-2832	1"	1/4	32	56.51	BDD240-4224	1.1/2	11/16	24	92.81
BDB240-3032	1"	5/16	32	56.51	BDE240-4420	2"	3/4	20	153.22
BDB240-3232	1"	3/8	32	56.51	BDE240-4620	2"	13/16	20	153.22
BDD240-3428	1.1/2	7/16	28	78.82	BDE240-4820	2"	7/8	20	133.85
BDD240-3628	1.1/2	1/2	28	78.82	BDE240-5020	2"	15/16	20	153.22
BDD240-3824	1.1/2	9/16	24	78.82	BDE240-5220	2"	1"	20	133.85

BUTTON DIES - UNS

HIGH SPEED STEEL - GROUND THREAD

Code	O/D	Size	TPI	\$ ea.	Code	O/D	Size	TPI	\$ ea.
BDB280-2824	1"	1/4	24	103.35	BDD280-4418	1.1/2	3/4	18	137.18
BDD280-3032	1"	.302	32	103.35	BDE280-4016	2"	5/8	16	172.88
BDD280-3416	1.1/2	7/16	18	137.18	BDE280-4424	2"	3/4	24	172.88
BDD280-3618	1.1/2	1/2	18	137.18	BDE280-4816	2"	7/8	16	172.88
BDD280-3624	1.1/2	1/2	24	137.18	BDE280-4818	2"	7/8	18	172.88
BDD280-4216	1.1/2	11/16	16	137.18	BDE280-5216	2"	1"	16	172.88
BDD280-4218	1.1/2	11/16	18	137.18	BDE280-5316	2"	1.1/16	16	172.88
BDD280-4224	1.1/2	11/16	24	137.18	BDG280-5720	3"	1.5/16	20	313.82

BUTTON DIES - BSW

HIGH SPEED STEEL - GROUND THREAD

Code	O/D	Size	TPI	\$ ea.	Code	O/D	Size	TPI	\$ ea.
BDB300-2440	1"	1/8	40	38.82	BDD300-4011	1.1/2	5/8	11	59.49
BDB300-2532	1"	5/32	32	52.52	BDD300-4410	1.1/2	3/4	10	59.49
BDB300-2624	1"	3/16	24	38.82	BDE300-3612	2"	1/2	12	66.92
BDB300-2724	1"	7/32	24	52.52	BDE300-3812	2"	9/16	12	66.92
BDB300-2820	1"	1/4	20	26.77	BDE300-4011	2"	5/8	11	66.92
BDB300-3018	1"	5/16	18	26.77	BDE300-4410	2"	3/4	10	66.92
BDB300-3216	1"	3/8	16	26.77	BDE300-4809	2"	7/8	9	84.77
BDD300-2820	1.1/2	1/4	20	68.45	BDE300-5208	2"	1"	8	84.77
BDD300-3018	1.1/2	5/16	18	68.45	BDG300-5407	3"	1.1/8	7	237.95
BDD300-3216	1.1/2	3/8	16	59.49	BDG300-5607	3"	1.1/4	7	237.95
BDD300-3414	1.1/2	7/16	14	59.49	BDG300-5806	3"	1.3/8	6	237.95
BDD300-3613	1.1/2	1/2	13	59.49	BDG300-6006	3"	1.1/2	6	237.95
BDD300-3812	1.1/2	9/16	12	59.49					

CAPITAL

CUTTING TOOLS



BUTTON DIES - BSW **LEFT HAND**

HIGH SPEED STEEL - GROUND THREAD

Code	O/D	Size	TPI	\$ ea.	Code	O/D	Size	TPI	\$ ea.
BDB310-2624	1"	3/16	24	89.49	BDD310-3414	1.1/2	7/16	14	114.42
BDB310-2820	1"	1/4	20	81.80	BDD310-3613	1.1/2	1/2	13	114.42
BDB310-3018	1"	5/16	18	81.80	BDD310-4011	1.1/2	5/8	11	114.42
BDB310-3216	1"	3/8	16	81.80					

BUTTON DIES - BSF

HIGH SPEED STEEL - GROUND THREAD

Code	O/D	Size	TPI	\$ ea.	Code	O/D	Size	TPI	\$ ea.
BDB320-2632	1"	3/16	32	44.10	BDD320-4412	1.1/2	3/4	12	66.92
BDB320-2826	1"	1/4	26	37.18	BDE320-3616	2"	1/2	16	89.23
BDB320-3022	1"	5/16	22	37.18	BDE320-3816	2"	9/16	16	89.23
BDB320-3220	1"	3/8	20	37.18	BDE320-4014	2"	5/8	14	89.23
BDD320-2826	1.1/2	1/4	26	81.65	BDE320-4412	2"	3/4	12	89.23
BDD320-3022	1.1/2	5/16	22	81.65	BDE320-4811	2"	7/8	11	89.23
BDD320-3220	1.1/2	3/8	20	66.92	BDE320-5210	2"	1"	10	89.23
BDD320-3418	1.1/2	7/16	18	66.92	BDG320-5409	3"	1.1/8	9	242.41
BDD320-3616	1.1/2	1/2	16	66.92	BDG320-5609	3"	1.1/4	9	242.41
BDD320-3816	1.1/2	9/16	16	66.92	BDG320-6008	3"	1.1/2	8	242.41
BDD320-4014	1.1/2	5/8	14	66.92					

BUTTON DIES - BSF **LEFT HAND**

HIGH SPEED STEEL - GROUND THREAD

Code	O/D	Size	TPI	\$ ea.	Code	O/D	Size	TPI	\$ ea.
BDB330-2826	1"	1/4	26	81.80	BDB330-3616	1"	1/2	16	89.49
BDB330-3022	1"	5/16	22	81.80	BDD330-3816	1.1/2	9/16	16	114.42
BDB330-3220	1"	3/8	20	81.80					

BUTTON DIES - BSP

HIGH SPEED STEEL - GROUND THREAD

Code	O/D	Size	TPI	\$ ea.	Code	O/D	Size	TPI	\$ ea.
BDB400-2428	1"	1/8	28	35.69	BDE400-3614	2"	1/2	14	89.23
BDD400-2428	1.1/2	1/8	28	66.92	BDE400-4014	2"	5/8	14	89.23
BDD400-2819	1.1/2	1/4	19	66.92	BDE400-4414	2"	3/4	14	89.23
BDD400-3219	1.1/2	3/8	19	66.92	BDE400-4814	2"	7/8	14	153.39
BDD400-3614	1.1/2	1/2	14	66.92	BDE400-5211	2"	1"	11	117.49
BDE400-2428	2"	1/8	28	89.23	BDG400-5611	3"	1.1/4	11	312.31
BDE400-2819	2"	1/4	19	89.23	BDG400-6011	3"	1.1/2	11	342.06
BDE400-3219	2"	3/8	19	89.23					

CAPITAL

CUTTING TOOLS



BUTTON DIES - BSPT

HIGH SPEED STEEL - GROUND THREAD

Code	O/D	Size	TPI	\$ ea.	Code	O/D	Size	TPI	\$ ea.
BDB460-2428	1"	1/8	28	77.33	BDE460-3219	2"	3/8	19	130.87
BDD460-2428	1.1/2	1/8	28	108.57	BDE460-3614	2"	1/2	14	130.87
BDD460-2819	1.1/2	1/4	19	108.57	BDE460-4414	2"	3/4	14	130.87
BDD460-3219	1.1/2	3/8	19	108.57	BDE460-5211	2"	1"	11	156.88
BDE460-2819	2"	1/4	19	130.87	BDG460-5611	3"	1.1/4	11	290.00

BUTTON DIES - BSB BRASS

HIGH SPEED STEEL - GROUND THREAD

Code	O/D	Size	TPI	\$ ea.	Code	O/D	Size	TPI	\$ ea.
BDB340-2826	1"	1/4	26	44.10	BDD340-3826	1.1/2	9/16	26	102.29
BDB340-3026	1"	5/16	26	52.05	BDD340-4026	1.1/2	5/8	26	89.23
BDB340-3226	1"	3/8	26	52.05	BDE340-4426	2"	3/4	26	175.29
BDD340-3426	1"	7/16	26	71.93	BDE340-4826	2"	7/8	26	175.29
BDD340-3626	1.1/2	1/2	26	89.23	BDE340-5226	2"	1"	26	153.18

BUTTON DIES - NPT

HIGH SPEED STEEL - GROUND THREAD

Code	O/D	Size	TPI	\$ ea.	Code	O/D	Size	TPI	\$ ea.
BDB620-2227	1"	1/16	27	77.33	BDE620-3218	2"	3/8	18	130.87
BDB620-2427	1"	1/8	27	77.33	BDE620-3614	2"	1/2	14	130.87
BDB620-2418	1"	1/4	18	91.96	BDE620-4414	2"	3/4	14	130.87
BDD620-2427	1.1/2	1/8	27	108.57	BDE620-5211	2"	1"	11.5	156.86
BDD620-2818	1.1/2	1/4	18	108.57	BDG620-5611	3"	1.1/4	11.5	197.80
BDD620-3218	1.1/2	3/8	18	108.57	BDG620-6011	3"	1.1/2	11.5	197.80
BDE620-2818	2"	1/4	18	130.87					

BUTTON DIES - BA

HIGH SPEED STEEL - GROUND THREAD

Code	O/D	Size	TPI	\$ ea.	Code	O/D	Size	TPI	\$ ea.
BDB500-0128	1"	1	28.25	41.64	BDB500-0438	1"	4	38.46	67.14
BDB500-0231	1"	2	31.36	41.64	BDB500-0543	1"	5	43.10	68.74
BDB500-0334	1"	3	34.84	64.82	BDB500-0647	1"	6	47.85	70.72