

CAPITAL

CUTTING TOOLS



SCREW SLOTTING SAWS

Code	O/D	Width	Bore	Teeth	\$ ea.	Code	O/D	Width	Bore	Teeth	\$ ea.
S510-1006	1.3/4	0.006	5/8	90	74.06	S510-3006	2.1/4	0.006	5/8	60	79.89
S510-1008	1.3/4	0.008	5/8	90	74.06	S510-3008	2.1/4	0.008	5/8	60	79.89
S510-1010	1.3/4	0.010	5/8	90	62.97	S510-3010	2.1/4	0.010	5/8	60	79.89
S510-1012	1.3/4	0.012	5/8	90	62.97	S510-3012	2.1/4	0.012	5/8	60	79.89
S510-1014	1.3/4	0.014	5/8	90	62.97	S510-3014	2.1/4	0.014	5/8	60	79.89
S510-1016	1.3/4	0.016	5/8	90	52.25	S510-3016	2.1/4	0.016	5/8	60	79.89
S510-1018	1.3/4	0.018	5/8	90	52.25	S510-3018	2.1/4	0.018	5/8	60	79.89
S510-1020	1.3/4	0.020	5/8	90	52.25	S510-3020	2.1/4	0.020	5/8	60	79.89
S510-1023	1.3/4	0.023	5/8	90	52.25	S510-3023	2.1/4	0.023	5/8	60	79.89
S510-1025	1.3/4	0.025	5/8	90	52.25	S510-3025	2.1/4	0.025	5/8	60	79.89
S510-1028	1.3/4	0.028	5/8	90	52.25	S510-3028	2.1/4	0.028	5/8	60	79.89
S510-1032	1.3/4	0.032	5/8	90	52.25	S510-3032	2.1/4	0.032	5/8	60	79.89
S510-1035	1.3/4	0.035	5/8	90	52.25	S510-3035	2.1/4	0.035	5/8	60	79.89
S510-1040	1.3/4	0.040	5/8	90	52.25	S510-3040	2.1/4	0.040	5/8	60	79.89
S510-1045	1.3/4	0.045	5/8	90	52.25	S510-3045	2.1/4	0.045	5/8	60	79.89
S510-1051	1.3/4	0.051	5/8	90	52.25	S510-3051	2.1/4	0.051	5/8	60	79.89
S510-1057	1.3/4	0.057	5/8	90	52.25	S510-3057	2.1/4	0.057	5/8	60	79.89
S510-1064	1.3/4	0.064	5/8	90	64.35	S510-3064	2.1/4	0.064	5/8	60	79.89
S510-1072	1.3/4	0.072	5/8	90	64.35	S510-3072	2.1/4	0.072	5/8	60	79.89
S510-1081	1.3/4	0.081	5/8	90	71.88	S510-3081	2.1/4	0.081	5/8	60	79.89
S510-1091	1.3/4	0.091	5/8	90	71.88	S510-3091	2.1/4	0.091	5/8	60	79.89
S510-1102	1.3/4	0.102	5/8	90	79.07	S510-3102	2.1/4	0.102	5/8	60	79.89
S510-1114	1.3/4	0.114	5/8	90	79.07	S510-3114	2.1/4	0.114	5/8	60	79.89

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SCREW SLOTTING SAWS

Code	O/D	Width	Bore	Teeth	\$ ea.
S510-5006	2.3/4	0.006	1"	72	86.52
S510-5008	2.3/4	0.008	1"	72	86.52
S510-5010	2.3/4	0.010	1"	72	86.52
S510-5012	2.3/4	0.012	1"	72	86.52
S510-5014	2.3/4	0.014	1"	72	68.35
S510-5016	2.3/4	0.016	1"	72	68.35
S510-5018	2.3/4	0.018	1"	72	68.35
S510-5020	2.3/4	0.020	1"	72	68.35
S510-5023	2.3/4	0.023	1"	72	68.35
S510-5025	2.3/4	0.025	1"	72	68.35
S510-5028	2.3/4	0.028	1"	72	68.35
S510-5032	2.3/4	0.032	1"	72	68.35
S510-5035	2.3/4	0.035	1"	72	68.35
S510-5036	2.3/4	0.036	1"	72	68.35

Code	O/D	Width	Bore	Teeth	\$ ea.
S510-5040	2.3/4	0.040	1"	72	68.35
S510-5045	2.3/4	0.045	1"	72	68.35
S510-5051	2.3/4	0.051	1"	72	68.35
S510-5057	2.3/4	0.057	1"	72	81.81
S510-5064	2.3/4	0.064	1"	72	81.81
S510-5072	2.3/4	0.072	1"	72	81.81
S510-5081	2.3/4	0.081	1"	72	81.81
S510-5091	2.3/4	0.091	1"	72	81.81
S510-5102	2.3/4	0.102	1"	72	88.46
S510-5114	2.3/4	0.114	1"	72	88.46
S510-5128	2.3/4	0.128	1"	72	102.15
S510-5144	2.3/4	0.144	1"	72	102.15
S510-5162	2.3/4	0.162	1"	72	139.77
S510-5182	2.3/4	0.182	1"	72	139.77

CAPITAL

CUTTING TOOLS



HSS SLITTING SAWS - FINE PITCH

Code	O/D	Width	Bore	Teeth	\$ ea.
S578-25135	2.1/2	1/64	1"	62	68.39
S578-25312	2.1/2	1/32	1"	62	58.25
S578-25469	2.1/2	3/64	1"	62	56.30
S578-25625	2.1/2	1/16	1"	62	67.02
S578-25938	2.1/2	3/32	1"	62	79.07
S578-25125	2.1/2	1/8	1"	62	85.19
S578-25156	2.1/2	5/32	1"	62	119.29
S578-25250	2.1/2	1/4	1"	62	134.13

S578-30135	3"	1/64	1"	74	65.68
S578-30312	3"	1/32	1"	74	65.68
S578-30469	3"	3/64	1"	74	82.52
S578-30625	3"	1/16	1"	74	82.52
S578-30781	3"	5/64	1"	74	92.53
S578-30938	3"	3/32	1"	74	92.49
S578-30125	3"	1/8	1"	74	106.49
S578-30156	3"	5/32	1"	74	124.79
S578-30187	3"	3/16	1"	74	147.44
S578-30218	3"	7/32	1"	74	147.44
S578-30250	3"	1/4	1"	74	147.44

S578-30301	3"	1.0mm	1"	74	80.65
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S578-40135	4"	1/64	1"	100	97.30
S578-40312	4"	1/32	1"	100	86.52
S578-40469	4"	3/64	1"	100	100.52
S578-40625	4"	1/16	1"	100	100.52
S578-40781	4"	5/64	1"	100	126.01
S578-40938	4"	3/32	1"	100	126.01
S578-40109	4"	7/64	1"	100	147.44
S578-40125	4"	1/8	1"	100	147.44
S578-40156	4"	5/32	1"	100	176.93
S578-40187	4"	3/16	1"	100	206.40

Code	O/D	Width	Bore	Teeth	\$ ea.
S578-40250	4"	1/4	1"	100	241.28

S578-40401	4"	1.0mm	1"	100	102.48
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S578-50312	5"	1/32	1"	124	144.77
S578-50469	5"	3/64	1"	124	144.77
S578-50625	5"	1/16	1"	124	146.25
S578-50938	5"	3/32	1"	124	176.93
S578-50125	5"	1/8	1"	124	206.40
S578-50156	5"	5/32	1"	124	243.95
S578-50187	5"	3/16	1"	124	289.51
S578-50250	5"	1/4	1"	124	336.29

S578-60312	6"	1/32	1"	150	198.38
S578-60469	6"	3/64	1"	150	205.13
S578-60625	6"	1/16	1"	150	222.51
S578-60938	6"	3/32	1"	150	235.58
S578-60125	6"	1/8	1"	150	276.12
S578-60187	6"	3/16	1"	150	326.52
S578-60250	6"	1/4	1"	150	391.57

S578-80625	8"	1/16	1"	200	450.65
S578-80938	8"	3/32	1"	200	450.65
S578-80125	8"	1/8	1"	200	491.01
S578-80157	8"	3/16	1"	200	519.28
S578-80250	8"	1/4	1"	200	553.67

S578-10625	10"	1/16	1"	250	472.63
S578-10125	10"	1/8	1"	250	530.04

S578-12625	12"	1/16	1"	300	498.36
S578-12125	12"	1/8	1"	300	569.84

CAPITAL

CUTTING TOOLS



HSS SLITTING SAWS - COARSE PITCH

Code	O/D	Width	Bore	Teeth	\$ ea.	Code	O/D	Width	Bore	Teeth	\$ ea.
S579-25135	2.1/2	1/64	1"	26	68.39	S579-50938	5"	3/32	1"	40	176.93
S579-25312	2.1/2	1/32	1"	26	58.25	S579-50125	5"	1/8	1"	40	206.40
S579-25469	2.1/2	3/64	1"	26	56.30	S579-50156	5"	5/32	1"	40	243.95
S579-25625	2.1/2	1/16	1"	26	67.02	S579-50187	5"	3/16	1"	40	289.51
S579-25938	2.1/2	3/32	1"	26	79.07	S579-50250	5"	1/4	1"	40	336.29
S579-25125	2.1/2	1/8	1"	26	85.19	S579-60312	6"	1/32	1"	44	198.38
S579-25156	2.1/2	5/32	1"	26	119.29	S579-60469	6"	3/64	1"	44	205.13
S579-25250	2.1/2	1/4	1"	26	134.13	S579-60625	6"	1/16	1"	44	222.51
S579-30135	3"	1/64	1"	30	65.68	S579-60781	6"	5/64	1"	44	222.51
S579-30312	3"	1/32	1"	30	65.68	S579-60938	6"	3/32	1"	44	235.58
S579-30469	3"	3/64	1"	30	82.52	S579-60125	6"	1/8	1"	44	276.12
S579-30625	3"	1/16	1"	30	82.52	S579-60156	6"	5/32	1"	44	322.31
S579-30781	3"	5/64	1"	30	92.53	S579-60187	6"	3/16	1"	44	326.52
S579-30938	3"	3/32	1"	30	92.49	S579-60218	6"	7/32	1"	44	391.57
S579-30125	3"	1/8	1"	30	106.49	S579-60250	6"	1/4	1"	44	391.57
S579-30156	3"	5/32	1"	30	124.79	S579-80625	8"	1/16	1"	52	400.58
S579-30187	3"	3/16	1"	30	147.44	S579-80781	8"	5/64	1"	52	450.65
S579-30218	3"	7/32	1"	30	147.44	S579-80938	8"	3/32	1"	52	450.65
S579-30250	3"	1/4	1"	30	147.44	S579-80125	8"	1/8	1"	52	491.01
S579-40135	4"	1/64	1"	36	97.30	S579-80156	8"	5/32	1"	52	491.01
S579-40312	4"	1/32	1"	36	86.52	S579-80187	8"	3/16	1"	52	491.01
S579-40469	4"	3/64	1"	36	100.52	S579-80218	8"	7/32	1"	52	536.99
S579-40625	4"	1/16	1"	36	100.52	S579-80250	8"	1/4	1"	52	586.56
S579-40781	4"	5/64	1"	36	126.01	S579-10625	10"	1/16	1"	62	472.63
S579-40938	4"	3/32	1"	36	126.01	S579-10781	10"	5/64	1"	62	472.63
S579-40109	4"	7/64	1"	36	147.44	S579-10938	10"	3/32	1"	62	472.63
S579-40125	4"	1/8	1"	36	147.44	S579-10125	10"	1/8	1"	62	489.66
S579-40156	4"	5/32	1"	36	176.93	S579-10156	10"	5/32	1"	62	558.09
S579-40187	4"	3/16	1"	36	206.40	S579-10187	10"	3/16	1"	62	671.10
S579-40250	4"	1/4	1"	36	241.28	S579-10218	10"	7/32	1"	62	711.09
S579-50312	5"	1/32	1"	40	144.77	S579-10250	10"	1/4	1"	62	772.84
S579-50469	5"	3/64	1"	40	144.77	S579-12125	12"	1/8	1"	70	934.82
S579-50625	5"	1/16	1"	40	146.25	S579-12187	12"	3/16	1"	70	1159.80

CAPITAL

CUTTING TOOLS



SINGLE ANGLE CUTTERS - STRAIGHT TOOTH HSS

Code	O/D	Angle	Width	Bore	Teeth	\$ ea.
S49R6-30045	3"	45°	1/2	1"	20	334.27
S49R6-30060	3"	60°	1/2	1"	20	366.06
S49R6-3AB45	3"	45°	5/8	1"	20	366.06
S49R6-3AB60	3"	60°	5/8	1"	20	366.06
S49R6-3AC60	3"	60°	3/4	1"	20	366.06
S49R6-40050	4"	45°	3/4	1"	20	515.80
S49R6-40060	4"	60°	3/4	1"	20	515.80

LEFT HAND SINGLE ANGLE CUTTERS - STRAIGHT TOOTH HSS

Code	O/D	Angle	Width	Bore	Teeth	\$ ea.
S49L6-30045	3"	45°	1/2	1"	20	334.27
S49L6-30060	3"	60°	1/2	1"	20	366.06
S49L6-3AB45	3"	45°	5/8	1"	20	366.06
S49L6-3AB60	3"	60°	5/8	1"	20	366.06
S49L6-3AC60	3"	60°	3/4	1"	20	366.06
S49L6-40050	4"	45°	3/4	1"	20	515.80
S49L6-40060	4"	60°	3/4	1"	20	515.80

EQUAL ANGLE CUTTERS - STRAIGHT TOOTH HSS

Code	O/D	Angle	Width	Bore	Teeth	\$ ea.
S497-30045	3"	45°	1/2	1"	24	421.53
S497-30060	3"	60°	1/2	1"	20	421.53
S497-30090	3"	90°	1/2	1"	20	421.53
S497-3AA60	3"	60°	5/8	1"	20	436.32
S497-3AA90	3"	90°	5/8	1"	20	436.32
S497-3AB60	3"	60°	3/4	1"	18	447.40
S497-3AB90	3"	90°	3/4	1"	18	447.40
S497-40045	4"	45°	3/4	1"	20	541.70
S497-40060	4"	60°	3/4	1"	20	541.70
S497-40090	4"	90°	3/4	1"	20	541.70



SIDE & FACE CUTTERS - STRAIGHT TOOTH HSS

Code	Diameter	Width	Bore	\$ ea.
505S-25187	2.5"	3/16	1"	192.94
505S-25250	2.5"	1/4	1"	200.69
505S-25312	2.5"	5/16	1"	211.64
505S-25375	2.5"	3/8	1"	219.22
505S-25437	2.5"	7/16	1"	225.82
505S-25500	2.5"	1/2	1"	232.37
505S-25625	2.5"	5/8	1"	245.53
505S-30187	3"	3/16	1"	221.23
505S-30250	3"	1/4	1"	223.23
505S-30312	3"	5/16	1"	233.20
505S-30375	3"	3/8	1"	239.17
505S-30437	3"	7/16	1"	245.13
505S-30500	3"	1/2	1"	257.09
505S-30562	3"	9/16	1"	265.26
505S-30625	3"	5/8	1"	267.06
505S-30750	3"	3/4	1"	273.25
505S-40187	4"	3/16	1"	269.05
505S-40250	4"	1/4	1"	285.00
505S-40312	4"	5/16	1"	306.92
505S-40375	4"	3/8	1"	318.87
505S-40437	4"	7/16	1"	334.83
505S-40500	4"	1/2	1"	342.80
505S-40562	4"	9/16	1"	363.92
505S-40625	4"	5/8	1"	378.67

Code	Diameter	Width	Bore	\$ ea.
505S-40750	4"	3/4	1"	412.86
505S-40100	4"	1"	1"	448.49
505S-50187	5"	3/16	1"	356.57
505S-50250	5"	1/4	1"	370.71
505S-50312	5"	5/16	1"	442.85
505S-50375	5"	3/8	1"	452.42
505S-50437	5"	7/16	1"	502.04
505S-50500	5"	1/2	1"	498.25
505S-50562	5"	9/16	1"	530.53
505S-50625	5"	5/8	1"	578.76
505S-50750	5"	3/4	1"	629.19
505S-50875	5"	7/8	1"	688.38
505S-50100	5"	1"	1"	736.60
505S-60187	6"	3/16	1"	507.79
505S-60250	6"	1/4	1"	520.18
505S-60312	6"	5/16	1"	554.03
505S-60375	6"	3/8	1"	577.97
505S-60437	6"	7/16	1"	635.74
505S-60500	6"	1/2	1"	635.74
505S-60562	6"	9/16	1"	662.06
505S-60625	6"	5/8	1"	699.55
505S-60750	6"	3/4	1"	811.16
505S-60875	6"	7/8	1"	966.60
505S-60100	6"	1"	1"	968.59



SIDE & FACE CUTTERS - STAGGERED TOOTH - COBALT

Code	Diameter	Width	Bore	\$ ea.
507S-30250	3"	1/4	1"	254.30
507S-30312	3"	5/16	1"	260.88
507S-30375	3"	3/8	1"	278.43
507S-30500	3"	1/2	1"	323.99
507S-30625	3"	5/8	1"	340.63
507S-40250	4"	1/4	1"	350.11
507S-40312	4"	5/16	1"	369.76
507S-40375	4"	3/8	1"	384.65
507S-40500	4"	1/2	1"	412.57
507S-40625	4"	5/8	1"	446.41
507S-40750	4"	3/4	1"	476.13

Code	Diameter	Width	Bore	\$ ea.
507S-50250	5"	1/4	1"	443.58
507S-50312	5"	5/16	1"	463.49
507S-50375	5"	3/8	1"	480.10
507S-50500	5"	1/2	1"	521.76
507S-50625	5"	5/8	1"	570.01
507S-60250	6"	1/4	1"	590.37
507S-60312	6"	5/16	1"	613.56
507S-60375	6"	3/8	1"	649.72
507S-60500	6"	1/2	1"	699.54
507S-60625	6"	5/8	1"	775.27