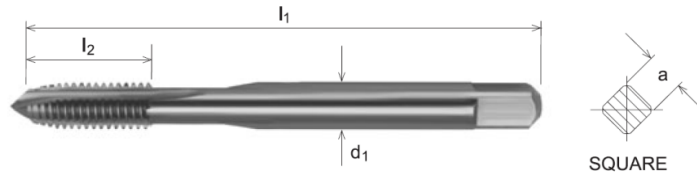


# CAPITAL

## CUTTING TOOLS



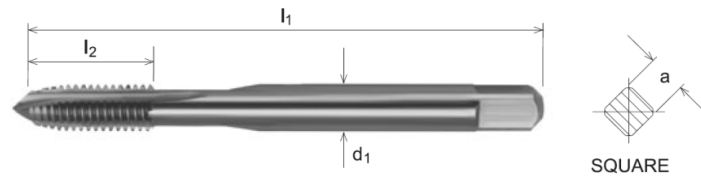
### GUN NOSE TAPS - METRIC COARSE

#### HIGH SPEED STEEL - GROUND THREAD

Code	Size	Pitch	$l_2$	$l_1$	$d_1$	a	\$ ea.
T108-0254	2.5	0.45	11	48	3.15	2.5	38.55
T108-0305	3.0	0.5	11	48	3.15	2.5	14.84
T108-0356	3.5	0.6	13	50	3.55	2.8	14.84
T108-0402	4.0	0.7	13	53	4	3.15	12.39
T108-0457	4.5	0.75	13	53	4.5	3.55	14.33
T108-0508	5.0	0.8	16	58	5	4	11.78
T108-0610	6.0	1.0	19	66	6.3	5	14.23
T108-0710	7.0	1.0	19	66	7.1	5.6	20.25
T108-0812	8.0	1.25	22	72	8	6.3	15.31
T108-0912	9.0	1.25	22	72	9	7.1	18.75
T108-1015	10	1.5	24	80	10	8	20.33
T108-1115	11	1.5	25	85	8	6.3	31.09
T108-1217	12	1.75	29	89	9	7.1	33.72
T108-1420	14	2.0	30	95	11.2	9	43.67
T108-1620	16	2.0	32	102	12.5	10	54.17
T108-1825	18	2.5	37	112	14	11.2	73.76
T108-2025	20	2.5	37	112	14	11.2	93.40
T108-2225	22	2.5	38	118	16	12.5	100.24
T108-2430	24	3.0	45	130	18	14	121.64
T108-2730	27	3.0	45	135	20	16	137.56
T108-3035	30	3.5	48	138	20	16	205.45
T108-3335	33	3.5	51	151	22.4	18	378.16
T108-3640	36	4.0	57	162	25	20	397.00
T108-3940	39	4.0	60	170	28	22.4	407.81
T108-4245	42	4.5	60	170	28	22.4	426.34
T108-4545	45	4.5	67	187	31.5	25	440.77
T108-4850	48	5.0	67	187	31.5	25	465.48
T108-5250	52	5.0	70	200	35.5	28	512.85
T108-5655	56	5.5	70	200	35.5	28	727.30

# CAPITAL

## CUTTING TOOLS



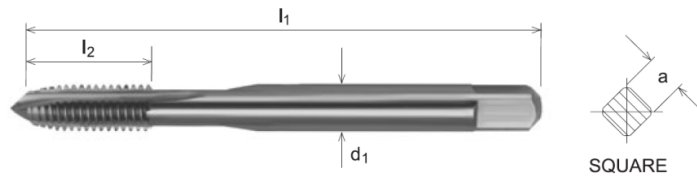
### GUN NOSE TAPS - METRIC COARSE **LEFT HAND**

HIGH SPEED STEEL - GROUND THREAD

Code	Size	Pitch	$l_2$	$l_1$	$d_1$	a	\$ ea.
T118-0402	4.0	0.7	13	53	4	3.15	<b>54.86</b>
T118-0508	5.0	0.8	16	58	5	4	<b>57.34</b>
T118-0610	6.0	1.0	19	66	6.3	5	<b>59.84</b>
T118-0812	8.0	1.25	22	72	8	6.3	<b>64.83</b>
T118-1015	10	1.5	24	80	10	8	<b>74.79</b>
T118-1217	12	1.75	29	89	9	7.1	<b>82.28</b>
T118-1420	14	2.0	30	95	11.2	9	<b>92.25</b>
T118-1620	16	2.0	32	102	12.5	10	<b>109.72</b>
T118-1825	18	2.5	37	112	14	11.2	<b>149.60</b>
T118-2025	20	2.5	37	112	14	11.2	<b>179.53</b>
T118-2225	22	2.5	38	118	16	12.5	<b>191.99</b>
T118-2430	24	3.0	45	130	18	14	<b>206.95</b>
T118-2730	27	3.0	45	135	20	16	<b>236.87</b>
T118-3035	30	3.5	48	138	20	16	<b>269.29</b>
T118-3335	33	3.5	51	151	22.4	18	<b>304.19</b>
T118-3640	36	4.0	57	162	25	20	<b>334.11</b>

# CAPITAL

## CUTTING TOOLS



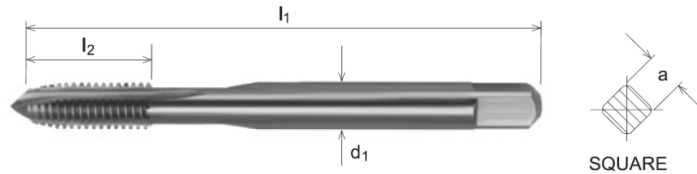
### GUN NOSE TAPS - METRIC FINE

#### HIGH SPEED STEEL - GROUND THREAD

Code	Size	Pitch	$l_2$	$l_1$	$d_1$	$a$	\$ ea.
T128-0405	4.0	0.5	13	53	4	3.15	31.04
T128-0505	5.0	0.5	16	58	5	4	33.61
T128-0607	6.0	0.75	19	66	6.3	5	37.45
T128-0609	6.0	0.9	19	66	6.3	5	37.45
T128-0705	7.0	0.5	19	69	8	6.3	42.54
T128-0805	8.0	0.5	19	69	8	6.3	38.24
T128-0807	8.0	0.75	19	69	8	6.3	38.24
T128-0810	8.0	1.0	19	69	8	6.3	29.81
T128-0910	9.0	1.0	19	69	9	7.1	56.83
T128-1007	10	0.75	20	76	10	8	42.65
T128-1010	10	1.0	20	76	10	8	42.65
T128-1012	10	1.25	20	76	10	8	42.65
T128-1107	11	0.75	22	82	8	6.3	68.69
T128-1110	11	1.0	22	82	8	6.3	68.69
T128-1112	11	1.25	22	82	8	6.3	68.69
T128-1207	12	0.75	24	84	9	7.1	62.28
T128-1210	12	1.0	24	84	9	7.1	62.28
T128-1212	12	1.25	24	84	9	7.1	62.28
T128-1215	12	1.5	24	84	9	7.1	62.28
T128-1220	12	2.0	24	84	9	7.1	62.28
T128-1310	13	1.0	29	89	9	7.1	71.83
T128-1315	13	1.5	29	89	9	7.1	71.83
T128-1407	14	0.7	25	90	11.2	9	100.08
T128-1410	14	1.0	25	90	11.2	9	100.08
T128-1412	14	1.25	25	90	11.2	9	73.79
T128-1415	14	1.5	25	90	11.2	9	73.79
T128-1510	15	1.0	30	95	11.2	9	77.77
T128-1515	15	1.5	30	95	11.2	9	77.77
T128-1607	16	0.75	32	102	12.5	10	73.79
T128-1610	16	1.0	32	102	12.5	10	73.79
T128-1612	16	1.25	32	102	12.5	10	73.79
T128-1615	16	1.5	32	102	12.5	10	73.79

# CAPITAL

## CUTTING TOOLS



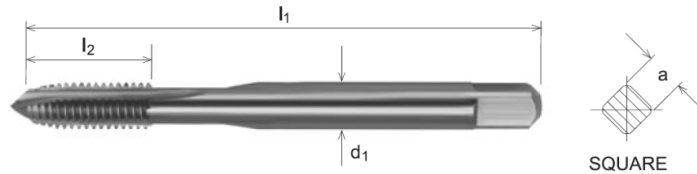
### GUN NOSE TAPS - METRIC FINE

#### HIGH SPEED STEEL - GROUND THREAD

Code	Size	Pitch	$l_2$	$l_1$	$d_1$	a	\$ ea.
T128-1617	16	1.75	32	102	12.5	10	73.79
T128-1710	17	1.0	37	112	14	11.2	96.56
T128-1715	17	1.5	37	112	14	11.2	96.56
T128-1807	18	0.75	37	112	14	11.2	115.03
T128-1810	18	1.0	37	112	14	11.2	115.03
T128-1812	18	1.25	37	112	14	11.2	115.03
T128-1815	18	1.5	37	112	14	11.2	115.03
T128-1820	18	2.0	37	112	14	11.2	115.03
T128-2010	20	1.0	37	112	14	11.2	144.67
T128-2012	20	1.25	37	112	14	11.2	144.67
T128-2015	20	1.5	37	112	14	11.2	144.67
T128-2020	20	2.0	37	112	14	11.2	144.67
T128-2115	21	1.5	38	118	16	12.5	144.67
T128-2210	22	1.0	38	118	16	12.5	149.09
T128-2212	22	1.25	38	118	16	12.5	149.09
T128-2215	22	1.5	38	118	16	12.5	149.09
T128-2220	22	2.0	38	118	16	12.5	149.09
T128-2315	23	1.5	45	130	18	14	155.12
T128-2410	24	1.0	45	130	18	14	167.73
T128-2412	24	1.25	45	130	18	14	167.73
T128-2415	24	1.5	45	130	18	14	167.73
T128-2420	24	2.0	45	130	18	14	167.73
T128-2510	25	1.0	45	130	18	14	199.82
T128-2515	25	1.5	45	130	18	14	199.82
T128-2520	25	2.0	45	130	18	14	199.82
T128-2610	26	1.0	48	138	20	16	206.27
T128-2615	26	1.5	48	138	20	16	206.27
T128-2710	27	1.0	48	138	20	16	212.90
T128-2715	27	1.5	48	138	20	16	212.90
T128-2720	27	2.0	48	138	20	16	212.90
T128-2810	28	1.0	48	138	20	16	237.48
T128-2815	28	1.5	48	138	20	16	237.48

# CAPITAL

## CUTTING TOOLS



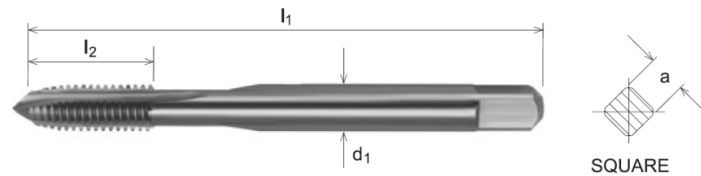
### GUN NOSE TAPS - METRIC FINE

#### HIGH SPEED STEEL - GROUND THREAD

Code	Size	Pitch	$l_2$	$l_1$	$d_1$	a	\$ ea.
T128-2820	28	2.0	48	138	20	16	237.48
T128-3010	30	1.0	48	138	20	16	229.79
T128-3015	30	1.5	48	138	20	16	229.79
T128-3020	30	2.0	48	138	20	16	229.81
T128-3025	30	2.5	48	138	20	16	229.81
T128-3030	30	3.0	48	138	20	16	229.81
T128-3210	32	1.0	51	151	22.4	18	235.73
T128-3215	32	1.5	51	151	22.4	18	235.73
T128-3220	32	2.0	51	151	22.4	18	235.73
T128-3310	33	1.0	51	151	22.4	18	255.44
T128-3315	33	1.5	51	151	22.4	18	255.44
T128-3320	33	2.0	51	151	22.4	18	255.44
T128-3330	33	3.0	51	151	22.4	18	255.44
T128-3410	34	1.0	57	162	25	20	261.29
T128-3415	34	1.5	57	162	25	20	261.29
T128-3515	35	1.5	57	162	25	20	264.11
T128-3610	36	1.0	57	162	25	20	267.12
T128-3615	36	1.5	57	162	25	20	267.12
T128-3620	36	2.0	57	162	25	20	267.12
T128-3630	36	3.0	57	162	25	20	267.12
T128-3810	38	1.0	60	170	28	22.4	310.54
T128-3815	38	1.5	60	170	28	22.4	310.54
T128-3820	38	2.0	60	170	28	22.4	310.54
T128-3910	39	1.0	60	170	28	22.4	310.54
T128-3915	39	1.5	60	170	28	22.4	310.54
T128-3920	39	2.0	60	170	28	22.4	310.54
T128-3930	39	3.0	60	170	28	22.4	310.54
T128-4010	40	1.0	60	170	28	22.4	336.70
T128-4015	40	1.5	60	170	28	22.4	336.70
T128-4020	40	2.0	60	170	28	22.4	336.70
T128-4210	42	1.0	60	170	28	22.4	348.03
T128-4215	42	1.5	60	170	28	22.4	348.03

# CAPITAL

## CUTTING TOOLS

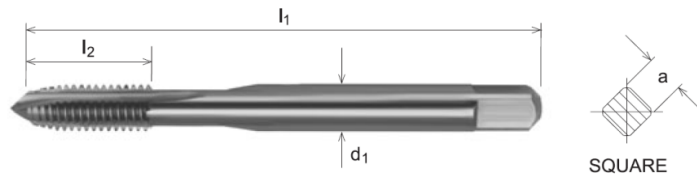


### GUN NOSE TAPS - METRIC FINE HIGH SPEED STEEL - GROUND THREAD

Code	Size	Pitch	l <sub>2</sub>	l <sub>1</sub>	d <sub>1</sub>	a	\$ ea.
T128-4220	42	2.0	60	170	28	22.4	<b>348.03</b>
T128-4230	42	3.0	60	170	28	22.4	<b>348.03</b>
T128-4510	45	1.0	67	187	31.5	25	<b>358.13</b>
T128-4515	45	1.5	67	187	31.5	25	<b>358.13</b>
T128-4520	45	2.0	67	187	31.5	25	<b>358.13</b>
T128-4530	45	3.0	67	187	31.5	25	<b>358.13</b>
T128-4810	48	1.0	67	187	31.5	25	<b>367.72</b>
T128-4815	48	1.5	67	187	31.5	25	<b>367.72</b>
T128-4820	48	2.0	67	187	31.5	25	<b>367.72</b>
T128-4830	48	3.0	67	187	31.5	25	<b>367.72</b>
T128-5015	50	1.5	70	200	35.5	28	<b>387.26</b>

# CAPITAL

## CUTTING TOOLS



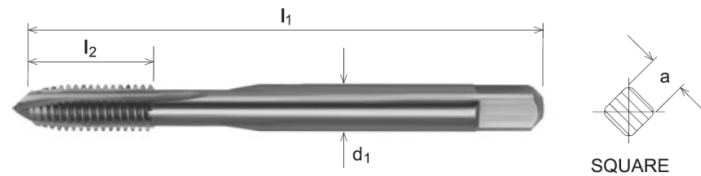
### GUN NOSE TAPS - METRIC OVERSIZE

HIGH SPEED STEEL - GROUND THREAD

Code	Size	Pitch	$l_2$	$l_1$	$d_1$	a	\$ ea.
TG146-0610.6	6	1.0 + .4	19	66	6.3	5	<b>44.38</b>
TG146-0812.4	8	1.25 + .4	22	72	8	6.3	<b>47.95</b>
TG146-1015.4	10	1.5 + .4	24	80	10	8	<b>50.48</b>
TG146-1217.4	12	1.75 + .4	29	89	9	7.1	<b>61.29</b>
TG146-1420.4	14	2.0 + .4	30	95	11.2	9	<b>69.25</b>
TG146-1620.4	16	2.0 + .4	32	102	12.5	10	<b>75.80</b>
TG146-1825.4	18	2.5 + .4	37	112	14	11.2	<b>72.98</b>
TG146-2025.4	20	2.5 + .4	37	112	14	11.2	<b>108.14</b>
TG146-2430.4	24	3.0 + .4	45	130	18	14	<b>149.74</b>
TG146-2430.45	24	3.0 + .45	45	130	18	14	<b>149.74</b>
TG146-3035.4	30	3.5 + .4	48	138	20	16	<b>248.82</b>
TG146-3640.4	36	4.0 + .4	57	162	25	20	<b>443.73</b>
TG146-3640.5	36	4.0 + .5	57	162	25	20	<b>443.73</b>

# CAPITAL

## CUTTING TOOLS



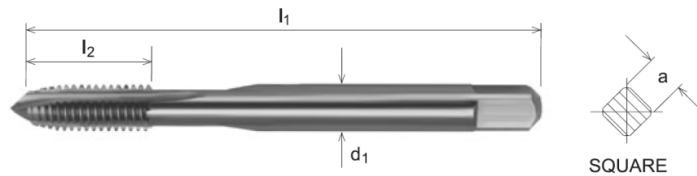
### GUN NOSE TAPS - METRIC **LEFT HAND**

HIGH SPEED STEEL - GROUND THREAD

Code	Size	Pitch	$l_2$	$l_1$	$d_1$	a	\$ ea.
T138-0607	6.0	0.75	19	66	6.3	5	<b>79.80</b>
T138-0810	8.0	1.0	19	69	8	6.3	<b>82.35</b>
T138-1012	10	1.25	20	76	10	8	<b>94.75</b>
T138-1110	11	1.0	22	82	8	6.3	<b>137.14</b>
T138-1212	12	1.25	24	84	9	7.1	<b>119.68</b>
T138-1215	12	1.5	24	84	9	7.1	<b>129.66</b>
T138-1415	14	1.5	25	90	11.2	9	<b>134.63</b>
T138-1615	16	1.5	32	102	12.5	10	<b>148.93</b>
T138-2015	20	1.5	37	112	14	11.2	<b>179.51</b>
T138-2215	22	1.5	38	118	16	12.5	<b>209.43</b>
T138-3020	30	2.0	48	138	20	16	<b>381.46</b>
T138-3030	30	3.0	48	138	20	16	<b>381.46</b>

# CAPITAL

## CUTTING TOOLS



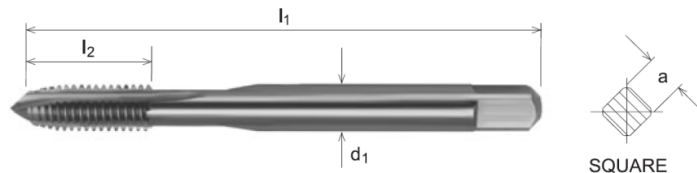
### GUN NOSE TAPS - UNC

#### HIGH SPEED STEEL - GROUND THREAD

Code	Size	TPI	$l_2$	$l_1$	$d_1$	a	\$ ea.
T208-0164	1	64	8	45	2.92	2.3	<b>47.67</b>
T208-0256	2	56	9	46	2.92	2.3	<b>36.96</b>
T208-0348	3	48	9	46	2.92	2.4	<b>33.07</b>
T208-0440	4	40	11	48	3.15	2.5	<b>22.26</b>
T208-0540	5	40	11	48	3.15	2.5	<b>17.81</b>
T208-0632	6	32	13	50	3.55	2.8	<b>14.46</b>
T208-0832	8	32	13	53	4.5	3.55	<b>16.05</b>
T208-1024	10	24	16	58	5	4	<b>14.62</b>
T208-1224	12	24	17	62	5.6	4.5	<b>16.93</b>
T208-2820	1/4	20	19	66	6.3	5	<b>14.08</b>
T208-3018	5/16	18	22	72	8	6.3	<b>15.17</b>
T208-3216	3/8	16	24	80	10	8	<b>18.47</b>
T208-3414	7/16	14	25	85	8	6.3	<b>30.09</b>
T208-3613	1/2	13	29	89	9	7.1	<b>33.36</b>
T208-3812	9/16	12	30	95	11.2	9	<b>52.88</b>
T208-4011	5/8	11	32	102	12.5	10	<b>52.88</b>
T208-4211	11/16	11	37	112	14	11.2	<b>66.95</b>
T208-4410	3/4	10	37	112	14	11.2	<b>74.56</b>
T208-4809	7/8	9	38	118	16	12.5	<b>97.77</b>
T208-5208	1"	8	45	130	18	14	<b>120.52</b>
T208-5407	1.1/8	7	48	138	20	16	<b>198.79</b>
T208-5607	1.1/4	7	51	151	22.4	18	<b>229.12</b>
T208-5806	1.3/8	6	57	162	25	20	<b>308.75</b>
T208-6006	1.1/2	6	60	170	28	22.4	<b>347.90</b>
T208-6404	1.3/4	5	67	187	31.5	25	<b>432.51</b>
T208-6804	2"	4.1/2	70	200	35.5	28	<b>528.31</b>

# CAPITAL

## CUTTING TOOLS



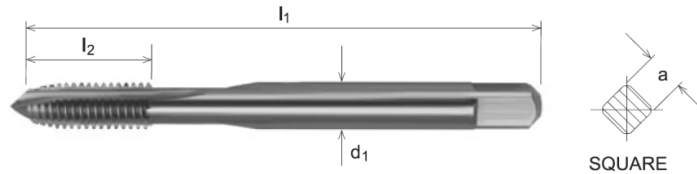
### GUN NOSE TAPS - UNF

#### HIGH SPEED STEEL - GROUND THREAD

Code	Size	TPI	$l_2$	$l_1$	$d_1$	a	\$ ea.
T228-0080	0	80	9	46	2.92	2.4	69.10
T228-0172	1	72	9	46	2.92	2.4	69.10
T228-0264	2	64	9	46	2.92	2.4	69.10
T228-0356	3	56	9	46	2.92	2.4	18.60
T228-0448	4	48	11	48	3.15	2.5	18.23
T228-0544	5	44	11	48	3.15	2.5	18.23
T228-0640	6	40	13	50	3.55	2.8	17.81
T228-0836	8	36	13	53	4.5	3.55	17.81
T228-1032	10	32	16	58	5	4	14.79
T228-1228	12	28	17	62	5.6	4.5	17.16
T228-2828	1/4	28	19	66	6.3	5	14.26
T228-3024	5/16	24	22	72	8	6.3	15.36
T228-3224	3/8	24	24	80	10	8	20.73
T228-3420	7/16	20	25	85	8	6.3	30.09
T228-3620	1/2	20	29	89	9	7.1	33.36
T228-3818	9/16	18	30	95	11.2	9	57.90
T228-4018	5/8	18	32	102	12.5	10	52.88
T228-4416	3/4	16	37	112	14	11.2	74.71
T228-4814	7/8	14	38	118	16	12.5	99.83
T228-5212	1"	12	45	130	18	14	121.13
T228-5214	1" UNS	14	45	130	18	14	144.72
T228-5312	1.1/16	12	48	138	20	16	190.53
T228-5412	1.1/8	12	48	138	20	16	199.56
T228-5512	1.3/16	12	48	138	20	16	208.25
T228-5612	1.1/4	12	51	151	22.4	18	215.08
T228-5712	1.5/16	12	51	151	22.4	18	237.27
T228-5812	1.3/8	12	57	162	25	20	260.24
T228-5912	1.7/16	12	57	162	25	20	265.51
T228-6012	1.1/2	12	60	170	28	22.4	278.86
T228-6112	1.9/16	12	60	170	28	22.4	354.74
T228-6212	1.5/8	12	60	170	28	22.4	399.74
T228-6412	1.3/4	12	67	187	31.5	25	484.16
T228-6612	1.7/8	12	67	187	31.5	25	492.85
T228-6812	2"	12	70	200	35.5	28	499.52

# CAPITAL

## CUTTING TOOLS



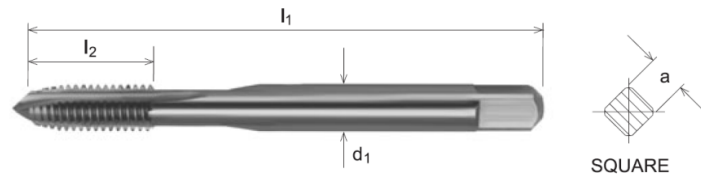
### GUN NOSE TAPS - UNEF

#### HIGH SPEED STEEL - GROUND THREAD

Code	Size	TPI	$l_2$	$l_1$	$d_1$	a	\$ ea.
T248-2832	1/4	32	19	66	6.3	5	<b>34.84</b>
T248-3032	5/16	32	22	72	8	6.3	<b>38.90</b>
T248-3232	3/8	32	24	80	10	8	<b>43.92</b>
T248-3428	7/16	28	25	85	8	6.3	<b>47.46</b>
T248-3628	1/2	28	29	89	9	7.1	<b>57.24</b>
T248-3824	9/16	24	30	95	11.2	9	<b>93.20</b>
T248-4024	5/8	24	32	102	12.5	10	<b>68.86</b>
T248-4224	11/16	24	37	112	14	11.2	<b>78.83</b>
T248-4420	3/4	20	37	112	14	11.2	<b>81.19</b>
T248-4620	13/16	20	38	118	16	12.5	<b>182.18</b>
T248-4820	7/8	20	38	118	16	12.5	<b>188.37</b>
T248-5020	15/16	20	45	130	18	14	<b>192.52</b>
T248-5220	1"	20	45	130	18	14	<b>131.61</b>
T248-5318	1.1/16	18	48	138	20	16	<b>223.24</b>
T248-5418	1.1/8	18	48	138	20	16	<b>231.39</b>
T248-5518	1.3/16	18	48	138	20	16	<b>237.60</b>
T248-5618	1.1/4	18	51	151	22.4	18	<b>244.92</b>
T248-5718	1.5/16	18	51	151	22.4	18	<b>259.96</b>
T248-5818	1.3/8	18	57	162	25	20	<b>283.90</b>
T248-5918	1.7/16	18	57	162	25	20	<b>302.38</b>
T248-6018	1.1/2	18	60	170	28	22.4	<b>312.59</b>

# CAPITAL

## CUTTING TOOLS



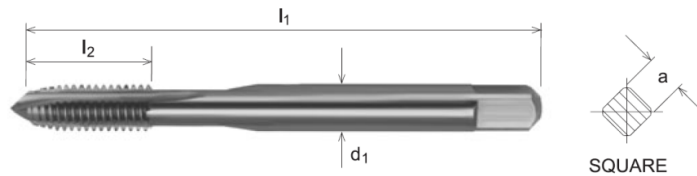
### GUN NOSE TAPS - 8 UN SERIES

#### HIGH SPEED STEEL - GROUND THREAD

Code	Size	TPI	$l_2$	$l_1$	$d_1$	a	\$ ea.
T268-5408	1.1/8	8	48	138	20	16	<b>163.56</b>
T268-5608	1.1/4	8	51	151	22.4	18	<b>180.00</b>
T268-5808	1.3/8	8	57	162	25	20	<b>234.00</b>
T268-6008	1.1/2	8	60	170	28	22.4	<b>268.45</b>
T268-6208	1.5/8	8	60	170	28	22.4	<b>419.50</b>
T268-6408	1.3/4	8	67	187	31.5	25	<b>490.76</b>
T268-6608	1.7/8	8	67	187	31.5	25	<b>497.76</b>
T268-6808	2"	8	70	200	35.5	28	<b>524.39</b>
T268-7208	2.1/4	8	70	200	35.5	28	<b>739.19</b>
T268-7608	2.1/2	8	70	200	35.5	28	<b>879.48</b>
T268-8008	2.3/4	8	70	200	35.5	28	<b>957.74</b>
T268-8408	3"	8	70	200	35.5	28	<b>1003.09</b>

# CAPITAL

## CUTTING TOOLS



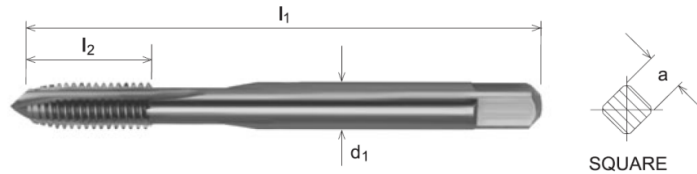
### GUN NOSE TAPS - BSW

#### HIGH SPEED STEEL - GROUND THREAD

Code	Size	TPI	$l_2$	$l_1$	$d_1$	$a$	\$ ea.
T308-2440	1/8	40	11	48	3.15	2.5	<b>22.14</b>
T308-2532	5/32	32	13	53	4	3.15	<b>21.37</b>
T308-2624	3/16	24	16	58	5	4	<b>17.53</b>
T308-2724	7/32	24	18	64	6	4	<b>17.53</b>
T308-2820	1/4	20	19	66	6.3	5	<b>14.90</b>
T308-3018	5/16	18	22	72	8	6.3	<b>15.99</b>
T308-3216	3/8	16	24	80	10	8	<b>21.78</b>
T308-3414	7/16	14	25	85	8	6.3	<b>31.47</b>
T308-3612	1/2	12	29	89	9	7.1	<b>34.92</b>
T308-3812	9/16	12	30	95	11.2	9	<b>60.52</b>
T308-4011	5/8	11	32	102	12.5	10	<b>56.29</b>
T308-4211	11/16	11	35	107	14	11.2	<b>78.73</b>
T308-4410	3/4	10	37	112	14	11.2	<b>78.73</b>
T308-4610	13/16	10	38	118	16	12.5	<b>99.85</b>
T308-4809	7/8	9	38	118	16	12.5	<b>99.85</b>
T308-5008	15/16	9	42	126	18	14	<b>121.15</b>
T308-5208	1"	8	45	130	18	14	<b>121.15</b>
T308-5407	1.1/8	7	48	138	20	16	<b>180.23</b>
T308-5607	1.1/4	7	51	151	22.4	18	<b>231.31</b>
T308-5806	1.3/8	6	57	162	25	20	<b>306.89</b>
T308-6006	1.1/2	6	60	170	28	22.4	<b>350.68</b>
T308-6205	1.5/8	5	60	170	28	22.4	<b>374.86</b>

# CAPITAL

## CUTTING TOOLS



### GUN NOSE TAPS - BSF

#### HIGH SPEED STEEL - GROUND THREAD

Code	Size	TPI	$l_2$	$l_1$	$d_1$	a	\$ ea.
T328-2632	3/16	32	16	58	5	4	24.15
T328-2826	1/4	26	19	66	6.3	5	21.93
T328-3022	5/16	22	22	72	8	6.3	24.15
T328-3220	3/8	20	24	80	10	8	32.90
T328-3418	7/16	18	25	85	8	6.3	38.69
T328-3616	1/2	16	29	89	9	7.1	46.65
T328-3816	9/16	16	30	95	11.2	9	64.79
T328-4014	5/8	14	32	102	12.5	10	71.50
T328-4412	3/4	12	37	112	14	11.2	103.20
T328-4811	7/8	11	42	124	18	14	120.47
T328-5210	1"	10	45	130	18	14	149.08
T328-5409	1.1/8	9	48	138	20	16	184.66
T328-5609	1.1/4	9	51	151	22.4	18	236.34
T328-5808	1.3/8	8	57	162	25	20	314.11
T328-6008	1.1/2	8	60	170	28	22.4	354.82

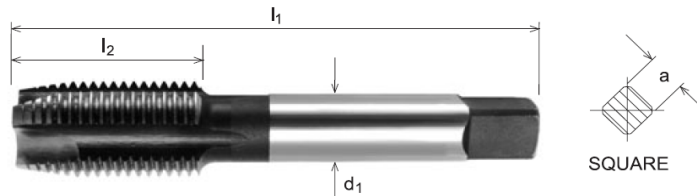
### GUN NOSE TAPS - BSB

#### HIGH SPEED STEEL - GROUND THREAD

Code	Size	TPI	$l_2$	$l_1$	$d_1$	a	\$ ea.
T348-2826	1/4	26	19	66	6.3	5	17.93
T348-3026	5/16	26	22	72	8	6.3	33.05
T348-3226	3/8	26	24	80	10	8	33.05
T348-3426	7/16	26	25	85	8	6.3	49.51
T348-3626	1/2	26	29	89	9	7.1	59.04
T348-3826	9/16	26	30	95	11.2	9	64.71
T348-4026	5/8	26	32	102	12.5	10	64.71
T348-4226	11/16	26	34	107	12.5	10	104.44
T348-4426	3/4	26	37	112	14	11.2	110.49
T348-4626	13/16	26	38	118	16	12.5	139.04
T348-4826	7/8	26	42	124	18	14	143.08
T348-5026	15/16	26	45	130	18	14	161.08
T348-5226	1"	26	45	130	18	14	166.35
T348-5426	1.1/8	26	48	138	20	16	223.61
T348-5626	1.1/4	26	51	151	22.4	18	268.15

# CAPITAL

## CUTTING TOOLS



### GUN NOSE TAPS - BSP

#### HIGH SPEED STEEL - GROUND THREAD

Code	Size	TPI	$l_2$	$l_1$	$d_1$	a	\$ ea.
T408-2428	1/8	28	15	59	8	6.3	26.63
T408-2819	1/4	19	19	67	10	8	36.42
T408-3219	3/8	19	21	75	12.5	10	47.06
T408-3614	1/2	14	26	87	16	12.5	74.71
T408-4014	5/8	14	26	91	18	14	102.79
T408-4414	3/4	14	28	96	20	16	104.32
T408-5211	1"	11	33	109	25	20	163.59
T408-5611	1.1/4	11	36	119	31.5	25	288.76
T408-6011	1.1/2	11	37	125	35.5	28	323.77

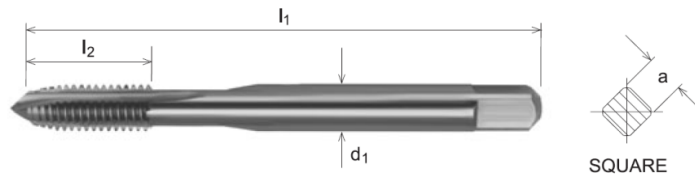
### GUN NOSE TAPS - "G" BSP

#### HIGH SPEED STEEL - GROUND THREAD

Code	Size	TPI	$l_2$	$l_1$	$d_1$	a	\$ ea.
T428-2428	1/8	28	15	59	8	6.3	26.63
T428-2819	1/4	19	19	67	10	8	36.42
T428-3219	3/8	19	21	75	12.5	10	47.06
T428-3614	1/2	14	26	87	16	12.5	74.71
T428-4014	5/8	14	26	91	18	14	102.79
T428-4414	3/4	14	28	96	20	16	104.32
T428-4814	7/8	14	29	102	22.4	18	220.37
T428-5211	1"	11	33	109	25	20	163.59
T428-5611	1.1/4	11	36	119	31.5	25	288.76
T428-6011	1.1/2	11	37	125	35.5	28	323.77

# CAPITAL

## CUTTING TOOLS



### GUN NOSE TAPS - BA

#### HIGH SPEED STEEL - GROUND THREAD

Code	Size	TPI	$l_2$	$l_1$	$d_1$	a	\$ ea.
T508-0025	0	25.38	19	66	6.3	5	<b>33.74</b>
T508-0128	1	28.25	17	62	5.6	4.5	<b>44.58</b>
T508-0231	2	31.36	16	58	5	4	<b>33.74</b>
T508-0334	3	34.84	13	53	4.5	3.55	<b>42.36</b>
T508-0438	4	38.46	13	50	3.55	2.8	<b>42.36</b>
T508-0543	5	43.1	11	48	3.15	2.5	<b>44.51</b>
T508-0647	6	47.85	9.5	44.5	2.8	2.24	<b>44.51</b>
T508-0752	7	52.91	9.5	44.5	2.8	2.24	<b>58.51</b>
T508-0859	8	59.17	9.5	44.5	2.8	2.24	<b>58.51</b>
T508-0964	9	64.94	8	41	2.5	2	<b>57.77</b>
T508-1072	10	72.46	8	41	2.5	2	<b>66.22</b>
T508-1290	12	90.91	7	40	2.5	2	<b>69.38</b>

### GUN NOSE TAPS - PG

#### HIGH SPEED STEEL - GROUND THREAD

Code	Size	TPI	$l_2$	$l_1$	$d_1$	a	\$ ea.
T548-0720	PG-7	20	29	89	9	7.1	<b>55.27</b>
T548-0918	PG-9	18	32	102	12.5	10	<b>61.21</b>
T548-1118	PG-11	18	37	112	14	11.2	<b>72.28</b>
T548-1318	PG-13.5	18	37	112	14	11.2	<b>94.14</b>
T548-1618	PG-16	18	38	118	16	12.5	<b>116.71</b>
T548-2116	PG-21	16	48	138	20	16	<b>135.59</b>
T548-2916	PG-29	16	60	170	28	22.4	<b>235.44</b>
T548-3616	PG-36	16	67	187	31.5	25	<b>326.12</b>
T548-4216	PG-42	16	70	200	35.5	28	<b>437.63</b>
T548-4816	PG-48	16	70	200	40	31.5	<b>588.45</b>